

Committee for Socio-economic Analysis (SEAC)

Response to comments on the SEAC draft opinion

on the Annex XV dossier proposing restrictions on Lead and Lead compounds in jewellery

ECHA/SEAC/RES-O-0000001304-85-04/S2

Chemicals concerned: Lead and its compounds Chemical name: Lead EC number: 231-100-4 CAS number: 7439-92-1

15 September 2011

Ref	Date	Comment	Response
	Country/Org./MSCA		
56	2011/05/27 United Kingdom / Industry or trade association	The SEAC does not appear to have considered the use of Enamel by traditional craft Enamellers as part of this consultation. Many small scale jewellers use enamel and would be unable to determine for themselves the percentage of lead content in each colour. This may lead to a decline in an important and traditional craft skill as small scale businesses would be faced with difficulties in establishing whether or not their work complied with such a regulation.	It is proposed to introduce an exemption for vitreous enamels.
		Secretarial note: The ECHA Secretariat contacted the submitter of the comment to obtain further data on the enamel jewellery market segment, content and role of lead in enamel, migration of lead from enamel jewellery, alternatives to the enamel in the enamel jewellery, applications of leaded and lead-free enamels, proposal for an appropriate definition of enamels and for appropriate derogation. The submitter of the comment reported that the practitioners of enamelling state in relation to available unleaded enamels that a) Unleaded jewellery enamels do not blend or flow, b) Unleaded jewellery enamels cannot withstand multiple firings necessary and c) Unleaded jewellery cannot withstand the polishing process. The respondent's submission was that the restriction	

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	Country/Org./MSCA	of the use of lead-bearing vitreous jewellery enamels would devastate the practice of some of the most highly skilled and experienced enamellers and that there is no suitable alternative available. Enamel manufacturers claimed to be able to continue to make the lead bearing enamels for industry but they would not be able to develop a wider range of lead free enamels for the relatively small market that is part of the enamelling heritage.	
		The submitter suggested that if the restriction is approved as the lead content of each enamel is different, it would not be sufficient to test only one colour but jewellery samples.	

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		Because of the long life of un-used enamel it is	
		common practice to keep or acquire enamels no longer	
		in production, maybe only using them occasionally on	
		a specific piece of work. Vitreous Jewellery Enamel	
		has a long economic life and therefore compliance	
		costs, both to the manufacturer and to the downstream	
		user of Vitreous Jewellery Enamel (the Jeweller)	
		would be disproportionately high. The delay of six	
		months after legal implementation is much too short.	
		The "speed of turnover" in enamels could realistically	
		be anywhere between 1 and 60 years. This means that	
		the jewellery stock made using vitreous jewellery	
		enamel is not sold within the proposed period of 18-24	
		months.	
		Answers to the follow-up questions by individual	
		companies were also included in the response. These	
		answers provide further details of the production	
		volumes, lead content in enamel, production process,	
		compatibility of enamel with different metals,	
		qualitative assessment of leaching of lead from	
		enamelled jewellery, assessment of lead-free	
		alternatives, discussion of similarities of enamel to	
		crystal, etc. Contributions by individual companies	
		were claimed confidential.	

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55	2011/05/27	Identical with comment Ref.56.	Identical with response Ref.56.
	United Kingdom /		
	Industry or trade		
	association		
54	2011/05/27	We would like to stress the importance of the current proposed lead restriction in jewelry	Thank you for comment, though the issues highlighted are largely addressing concerns outside of SEAC remit. The comment does not
	France / International	First because lead is a long known neurotoxicant	provide any supporting evidence that the proposed limit by SEAC is not
	NGO	considered a non-threshold toxicant, which is already	appropriate even given the fact that the Danish authorities have a
	1100	subject to several restrictions, according to the	stricter limit value.
		REACH regulation and sectorial regulations such as	
		the Toys Safety Directive (TSD) 2009/48/EC or the	
		Cosmetics directive.	

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		Secondly because jewelry is so far excluded from the	
		scope of both REACH regulation and Toys Safety	
		Directive, and can therefore be considered an	
		important potential source of lead, especially when	
		considering the potential exposure of children to such	
		compounds.	
		A recent study just underlined that "childhood lead	
		exposure may have a persistent and irreversible effect	
		on IQ during the adult years. A 30 year follow-up	
		study in Boston found that even low level exposure to	
		lead during childhood – that is, at or below the U.S.	
		level of concern of $10 \mu g/dL - may$ impair adult	
		cognitive function enough to lower IQ scores"	
		(source: Mazumdar, M, DC Bellinger, M Gregas, K	
		Abanilla, J Bacic and HL Needleman. 2011. Low-	
		level environmental lead exposure in childhood and	
		adult intellectual function: a follow-up study).	
		Children's behavior (mouthing activities and hand-to-	
		mouth behavior) implies risks of children's exposure	
		to lead (mostly ingestion) whether present in toys or in	
		jewelry. Therefore a restriction of lead in jewelry is	
		deemed urgent. Moreover, the proposed restriction	
		should go beyond the limits set by the newToys Safety	
		Directive, to ensure the best effective protection of	
		children's health from lead exposure, and push for a	
		revision of the new Toys Safety Directive: as stressed	
		by the German Federal Institute for Risk Evaluation	
		(Dr. Bärbel Vieth, BfR, Friedrich-Ebert-Stiftung	
		5.11.2010, Schadstoffe in Spielzeug - Auswirkungen	

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		auf die kindliche Gesundheit – Regelungsbedarf), the	
		new Toys Safety Directive sets lead contents of toys at	
		160mg/kg of scrapped-off toy material, whereas the	
		former TSD Directive had set a limit of 90 mg/kg. this	
		means the new Directive results in an increased lead	
		content of toys. This is not acceptable and the new	
		restriction on lead shall not be aligned with the limit	
		set by the new Toys Safety Directive.	
		In a 2010 report, the European Scientific Committee	
		on Health and Environmental Risks recommended to	
		eliminate the presence of lead and its compounds from	
		toys, stating that "Chemical elements classified as	
		CMR categories 1A and 1B, according to the EU	
		Classification, Labeling and Packaging regulation,	
		should not be present in toys as intentionally added	
		components" (evaluation of the Migration Limits for	
		Chemical Elements in Toys, SCHER, 1 July 2010).	
		SEAC's proposed restriction limit of 0, 05% by	
		weight of any part of the jewellery article is not	
		appropriate and should be lowered, considering that	
		for health concerns, Danish authorities have banned	
		the import of articles containing more than 0,01% of	
		metallic lead/weight.	

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	Country/Org./MSCA	As said before, considering the similarity of exposure to lead via jewelry as well as toys, we would therefore recommend to adopt one of the two following options of RAC/SEAC Background document to the opinions on the Annex XV dossier proposing restrictions on Lead and its compounds in jewellery "Option 4: Ban on lead and its compounds in fashion jewellery which is used and placed on the market" or in a second choice, recommend "Option 3: Option 3: Restriction on the use and placing on the market of fashion jewellery based on the lead migration rate AND the lead content". Indeed, when it comes to protecting children's health, prevention measures should be taken – we do not have to deal here with the precautionary principle, since lead's adverse health effects have been long known	
		and documented. By chosing the most protective standard, the EU would pave the way for other countries' choices, dealing with the same health concerns as in Europe, and create provide a good example to them in a regulation of lead and its compounds in jewelry that is based on children's health protection (see: Some priority heavy metals in children toy's imported to Nigeria, Sindiku O. K.1, Osibanjo O.1, Department of Chemistry, University of Ibadan, Nigeria. Accepted 19 January 2011).	

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53	2011/05/27	Comments on the restriction proposal	
		Regarding: Public consultation on SEAC draft opinion	
	Sweden / MemberState	Substance: Lead and its compounds in jewellery	
		From: Swedish Chemicals Agency	
		Date: 27 May 2011	
		The Swedish Chemicals Agency wish to put forward	
		the following comments on the restriction proposal for	
		lead and its compounds in jewellery	
		General	
		The Swedish Chemicals Agency considers that a	
		restriction of lead and lead compounds in jewellery is	
		needed to protect children. Exposure to lead and lead	
		compounds present a risk of serious adverse effects on	
		human health, especially for children. A ban on lead	
		in jewellery is justified because it can not be excluded	
		that children will be exposed to lead by placing	
		jewellery or parts of jewellery in the mouth and even	
		swallowing it. It is not possible to set a threshold for	
		the lowest levels of lead in blood that can cause	
		adverse health effects in terms of impact on the central	
		nervous system.	
		Specific comments on SEAC draft opinion	

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		Limit value The Swedish Chemicals Agency considers it important that the restriction of lead and lead compounds in jewellery has a clear scope and that the rules are clear cut, making it easy for companies to comply and for Member States to carry out market surveillance. Administrative costs should be kept as low as possible for companies and regulators. In the current situation, there is no standardized test for the release of lead in contact with saliva. For these reasons the Swedish Chemicals Agency is of the opinion that a limit value on the maximum allowable content of lead in jewellery is preferable to a threshold for release	
		Whether lead and lead compounds in jewellery is limited by imposing a limit value on the maximum allowable content and / or a maximum threshold for release of lead it is important that the limit value will be applied in such a way that the restriction achieves the intended effect. The Swedish Chemicals Agency are of the opinion that the limit value should be related to the materials in jewellery in order to ensure that lead and lead compounds in e.g. both the surface coatings and in the core materials of jewellery is covered by the restriction.	SEAC also thinks that the limit value should be related to the materials in jewellery in order to ensure that lead and lead compounds in e.g. both the surface coatings and in the core materials of jewellery is covered by the restriction proposal as the restriction proposal text says: "Shall not be used or placed on the market in jewellery articles if the lead concentration is equal to or greater than 0.05% by weight of any part of the jewellery article".

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		Derogations In the draft opinion of SEAC a number of derogations are listed. The Swedish Chemicals Agency considers that the need for derogations from the restriction on lead in jewellery should be well informed so that they will not threaten to weaken the protection of children's health.	For the same reasons that labelling was discounted as a possible risk management option for lead containing jewellery more generally (section E.1.3 of the Backgorund Document), SEAC did not consider it to be justified in the cases of derogated jewellery articles either.
		Transitional period SEAC favors a transitional period in the draft opinion. In order to reduce the negative financial impact on operators in the jewellery industry from the restriction of lead and lead compounds in jewellery the Swedish Chemicals Agency also considers that the restriction should be preceded by a transitional period. The transition period should however be limited to distribution and sale of jewellery that are already placed on the market at entry into force of the restriction. Placing on the market for the first time through the manufacture or importation should not be subject to a transitional period.	The transitional period is proposed for all jewellery produced after the date where the restriction inters into force. Jewellery placed on the market for the first time before the end of the transitional period will continue to be allowed. The transitional period is only to give sufficient time to the change of production and to cover the storage by the producer or importer of final jewellery and intermediates. If the product is sold to a retailer before that date the retailer will be able to place the jewellery on the market anyway. In the revised version it is proposed to limit the transitional period to 12 months.
		Result from market surveillance During the year 2008 the Swedish Chemicals Agency analyzed the content of lead in 150 pieces of jewellery with XRF. 25% of the tested products contained lead at levels between 0.1 and 38%. The jewelry is purchased in stores in Stockholm. Lead in other consumer products Given the serious health risks identified from	The comment is not related to the scope of the restriction proposal put forward by the SEAC draft opinion. The commentator is at liberty to prepare a restriction dossier proposing the restrictions outlined in the comment.

Country/Org./MSCA exposure to lead and lead compounds in jewellery The	
exposure to lead and lead compounds in jewellery The	
Swedish Chemicals Agency are of the opinion that	
there are reasons to also consider restrictions of lead	
and lead compounds in other consumer products	
where there is a significant and serious risk of adverse	
health effects.	
The Swedish Chemicals Agency consider that there is	
a need to target the use of lead and lead compounds in	
e.g. the following consumer products in future	
restriction dossiers/proposals;	
Crayons containing lead	
Candle wicks containing lead	
Alloys containing lead and provided to consumers	
for the casting of e.g. tin soldiers.	
52 2011/05/27 Summary Comment of the Association of Glass and	
Jewellery Manufacurers of the Czech Republic /	
Czech Republic / selected parts from the complete document dated 23rd	
Industry or trade May 2011/	
association Point 5 - Summary Comment on the French	
Goverment proposal:	
we suggest to judge protecting consumers from an	
attack of lead contained in jewellery according to the	
present European standard EN 71-3 in operation	
relevant to the safety of toys	
we support analogous opinions of associations of	
jewellery manufacurers of France, Italy, Spain, Great	
Britain and Germany	

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		we appreciate efforts to codify reasonable, measurble and controllable limits of lead contained in	
		jewels and costume jewellery. In case of its putting	
		into practice, we require the EU market to be	
		protected more severely from imports from third	
		Countries that do not keep these firmts.	
		I his opinion was discussed with national competent	
		autorities, i.e. Ministry of Environment of the Czech	
		Republic, Ministry of Industry and Trade of the Czech	
		Republic and Ministry of Health of the Czech	
		Republic. Point 5.1. Comment on the opinion of SEAC dated	
		11th March 2011 - Draft	
		Association of Glass and Jewellery Manufacurers of	
		the Czech Republic read up this opinion. Its remarks	
		are as follows :	
		the proposal determining restrictions on the basis of	
		an absolute concentration of Pb/ 500ppm/ in particular	
		parts, is simpler and realizable more easily then the	
		French original one. Also it is consistent methodically	
		with the legislation in the USA	
		we support an exception relating to lead crystal and	
		high lead crystal, precious stones and old jewels	
		we do not agree with the opinion that it is	In the opinion it is not said that it is not possible to apply this test to toys
		impossible to apply this test to toys and costume	and costume jewellery – but that lead might also be present in jewellery
		jewellery	intended for adults as well as in non costume jewellery.
		we do not recommend the XRF method. Its results	
		can be concealed easily using decorating surface	The XRF test is proposed as a screening test. In the cost calculations we

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		layers. It is advisable to use a method of the complete	have included costs related to the verification of the XRF test results by
		decomposition of the material tested / ICP/	ICP.
			Thanks for the information – There is no information that the impacts of the restriction would influence the picture.
		Point 3 - Social- economic aspects	
		The proposed measure /remark : meaning French	
		proposal / impinges on the branch of industry having	
		many years tradition as well as unique glass-making	
		and jewellery-making know how. In particular, centers	
		of this branch are situated in Liberec, Jablonec nad	
		Nisou and Turnov regions.	
		Basic information :	
		about 10000 employees work in the industry	
		this branch has a great interest in the level of	
		employment in Liberec, Jablonec nad Nisou and	
		Turnov regions / en estimate of 10% working	
		population /	
		three specialized secondary schools are in existence	
		to support the industry	
		the jewellery industry has ties to next jobs in the	
		terciary sector / about 1000 ones /	
		110 companies are engaged in the manufacure and	
		business, the biggest of them is Preciosa a.s., others	
		are medium and small ones	

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		The volume of production reached 6.1 billion Czech Crowns in 2009, vast majority was exported worldwide. The complete document was emailed to the email box of SEAT 26th May 2011. Signed : Member of Board of Directors Association of Glass and Jewellery Manufacurers Jablonec nad Nisou Czech Republic	
51	2011/05/27 Austria / Industry or trade association	1.From our point of view, any electrical watches and any jewellery with integrated electronic or electronical equipment should be excluded from any restrictions related to "lead in jewellery", because they have a separate regulation in the ROHS-directive (2002/95/EG). Moreover there is an exception for crystal glass (see Commisions decision from 12th October 2006 regarding Nr. 29 in Annex 1 in 2002/95/EG). This is just to avoid any legal overlapping within EU-rules.	We suggest as far as possible to use the same definition as in the restriction on cadmium. No need for a general exemption of wrist watches has been identified – only for internal parts. Like for other jewellery it is the mouthing activities by children that give rise to concern. Overlapping is not by itself a problem. The requirements of both pieces of legislation have to be respected. It would only be a problem if the overlapping is conflicting, meaning that it would not be possible to meet both requirements at the same time.

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		2.In the Glass- and Jewellery Industry there are companies who need high qualitative tin alloys, which include at least 6 % lead for their production. This share of lead is necessary for the flow rate in the centrifugal casting production system. Although these companies and their suppliers are currently researching for tin alloys with a reduced share of lead, it is unknown, if they will succeed. For the moment, it is not possible to say how much lead is needed to work without any loss in quality. So a wider transition period is absolutely needed.	The information that high quality tin alloys without lead are not available on the market is not in line with information from other sources and the comment does not refer to validated data. Costs were not found to be disproportionate.
		Alloys with a reduced share of lead and the production process will definitely become more expensive. In any case, this has consequences for the price and for end consumer who has to pay for it. This means, that the European producers of jewellery will get under further pressure compared to the non-EU-producers (from Asia etc.), who can produce at much lower costs in general.	As calculated in the Background Document section the extra costs are marginal. The restriction will also apply to imported jewellery, so no cost advantage to non producers.
50	2011/05/27 Austria / Industry or trade association	1. From our point of view, any electrical watches and any jewellery with integrated electronic or electronical equipment should be excluded from any restrictions related to "lead in jewellery", because they have a separate regulation in the ROHS-directive (2002/95/EG). Moreover there is an exception for crystal glass (see Commisions decision from 12th	See response under Ref.51.

Ref	Date	Comment	Response
	Country/Org./MSCA		
		October 2006 regarding Nr. 29 in Annex 1 in	
		2002/95/EG)	
		==> This is just to avoid any legal overlapping	
		within EU-rules.	
		2. In the Glass- and Jewellery Industry there are	
		companies who need high qualitative tin alloys, which	
		include at least 6 % lead. This share of lead is	
		necessary for the flow rate in the centrifugal casting	
		production system. Although these companies and	
		their suppliers are currently researching for tin alloys	
		with a reduced share of lead, it is unknown, if they	
		will succeed. For the moment, it is not possible to say	
		how much lead is needed to work without any loss in	
		quality. So a wider transition period is absolutely	
		needed.	
		Alloys with a reduced share of lead will definitely	
		become more expensive. In any case, this has	
		consequences for the price and the end consumer who	
		has to pay for it. This means, that the European	
		producers of jewellery will get under further pressure	
		compared to the non-EU-producers (from Asia etc.),	
		who can produce at much lower costs in general.	
49	2011/05/27	The REACH competent authority of Czech Republic	
		generally support the conditions of the restriction	
	Czech Republic /	proposed by SEAC.	
	MemberState	We welcome that the proposed restrictions are not	
		based on migration of lead per unit; we fully agree	
		with justification given for this approach. We have no	

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		objection against the limit value of lead recommended by RAC of 0.05 % by weight. We note the proposed limit for migration rate of lead release from jewellery articles of 0.05 μ g/g/hr taking into account that suitable test method for determining the migration rate is not yet available We recommend to specify the method for the determination of lead content in jewellery articles directly in frame of restrictions. We would propose to use ICP-MS for verification of lead concentration. We consider the derogation for Full Lead Crystal, Lead Crystal and precious and semiprecious stones as	XRF is cheaper than ICP. The XRF test is proposed as a screening test. As a screening test, XRF was always intended to be used alongside more accurate ICP 'wet' testing in cases close to the bounds of precision around the limit value (where false positives and negatives may be important). In the cost calculations we have included costs related verification of the XRF test results by ICP.
48	2011/05/26 United Kingdom / Individual	As an enameller/jeweller, I have been using lead bearing enamels in my work for 25 years. To my knowledge, there is no conclusive evidence of any danger to either the enameller, or the wearer of enamelled jewellery. Once fired, the enamel is stable and inert. Enamel jewellery has been sold and worn for centuries. If we have to stop using lead bearing enamels, it will make a significant difference in the traditional high quality of enamel work, and for a small business, the cost of replacing good, lead bearing stock, with less reliable lead free enamels would be extremely costly (both in terms of time and expense.)	It is proposed to introduce an exemption for vitreous enamels.

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47	2011/05/26 Switzerland / Company- Manufacturer/	Comments on the frame of the public consultation on the draft opinion of ECHA's Committee for Socio- economic Analysis (SEAC) concerning a proposal to restrict lead and its compounds in jewellery in Annex XVII of Regulation (CE) 1907/2006 REACH. The Company understands the problem of lead exposure to people and especially to children that implies some dangerous effects, but only if it is ingested or sucked. We understand the need for a restriction that can be imposed, but for us this restriction is too strict for the watchmaking industry and could have dramatic impact for our brand as well as for the whole European watch industry.	It is proposed to exempt internal parts of watches.

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	Υ 9	The manufacture is specialized in manufacturing mechanical watches, a large part of them being grand complications, studied as technical timepieces and not simply as jewellery. This watchmaking art is expressed in the movement, in which difficult mechanical functions are created. Regarding the complexity of the mechanical parts and the level of miniaturization, we are forced to use some technical materials that contain lead. Indeed, the lead used in these components facilitates turning and allows the manufacture of such pins measuring 4 tenths of a millimetre in diameter and 6 tenths of a millimetre in height. Some pieces of the movement as wheels and plates of brass or nickel silver contain lead and cannot be replaced today by another alloy.	
		Finally, the cases are sealed and prevent the metal leaching out. We estimate no risk of ingestion or sucking of a part which contains lead since these parts are enclosed in the case. People are just in contact with the exterior part (case) of the watch, which is made of different alloys (golden, platinum, steel). Electronic watches represent a small amount of our production and are already under restraint of ROHS and WEEE. As for mechanical watches, people are never in direct contact with the movement. That is why, we propose in accordance with the Swatch Group proposal to modify the legislation	

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		project as follows:	
		Not to include wristwatches in the definition of	
		jewellery. Or at least, to keep inaccessible components	
		out of the scope of the restriction.	
		Watch straps, tighteners and wristwatch cases could	
		however be included within the scope of the	
		restriction.	
46	2011/05/26	As a start, we would like to point out that we agree	
		with a restriction on lead in jewellery. As lead is a	
	Netherlands / National	known toxicant, and the use in jewellery is not	
	Authority	necessary, it is sensible to avoid lead exposure from	
		jewellery.	The comment is addressing issues outside of SEAC remit. RAC reached
		Although we are in favor of the restriction and we	a conclusion on the issue highlighted and SEAC applied this conclusion
		appreciate the justifications given in the opinion and	to its own work. Although the commentator disagrees with the RAC
		background document, we would like to comment on	conclusion, to suggest there is no basis for the subsequent SEAC work is
		one specific aspect.	mistaken, since it is based on the RAC's conclusions. Furthermore we
			believe that the sensitivity analysis undertaken in the SEA takes into
			account any uncertainties associated with the relationship.

Public consultation on SEAC draft opinion started on 29 March 2011.

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		We noticed that the Dossier Submitter, the authors of	
		the Danish survey as well as the SCHER concluded	
		that no direct relation could be shown between content	
		and migration. Surprisingly, it is concluded in the	
		background document that there is an association,	
		based on a re-evaluation of the data. When looking at	
		the data ourselves, we can only support the original	
		conclusion, namely that there is no association. This	
		because of:	
		- the low number of samples tested (n=25),	
		whereof only 14 had a measurable migration;	
		- the uncertainty and variability in the measured	
		values (for instance, duplicates of 6 out of 14 deviated	
		significantly, factor 1.4-26.7);	
		- the choice of exclusion of outliers is not clear	
		(why higher value is the outlier?, and exclusion	
		differed between $\mu g/g$ analysis and the $\mu g/cm^2$	
		analysis).	
		- the scarcity of data points especially at the	
		lower lead concentrations, i.e. the area of particular	
		interest for the restriction.	
		- correlation coefficients of only 0.8 or lower.	
		And as we are of the opinion that there is no	
		association, we also find that there is no basis for the	
		subsequent calculations as basis for the SEA.	
45	2011/05/26	Comments of the Federation of the Swiss Watch	
		Industry FH	
	Switzerland / Industry	1. The Federation of the Swiss Watch Industry FH	
	or trade association	The FH, based in Biel/Bienne, Switzerland, is the	

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	Country/Org./MSCA	leading trade association of the Swiss watch industry, with over 500 members representing more than 90 per cent of all Swiss watch manufacturers (including finished products, watch movements and components). With around 50,000 persons employed, the Swiss watch industry comprises the bulk of the European watch industry. Moreover it is possibly the largest client of the European watch component supply industry. The EU is a traditionally important market for Swiss watch exports. In 2010, the Swiss watch industry exported over 9.9 million watches with a total value CHF 4.6 billion to the Member States of the European Union. Tens of thousands of jobs in the retail trade in the EU are indirectly bound up with the Swiss watch	
		 2. Comments of the FH a. General impression The FH takes the view that consistent protection of children's and adult's health is absolutely imperative and therefore supports the general thrust of the French proposal. However, we are of the opinion that the proposals submitted by RAC and SEAC in part overshoot the intended aim and would have certain undesirable effects. Obstacles are being created for the watch industry's activities which cannot in any way be justified by improved health protection. 	

Ref	Date	Comment	Response
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	Country/Org./MSCA	 b. Watches = Jewellery? Neither the initial French proposal nor the commentary by the RAC contains a definition of the goods covered by the concept of "jewellery". A specific list of the goods concerned, including wrist watches, is set out for the first time in the SEAC report. Looking at the definition of "Jewellery" provided by SEAC, we find that wrist watches are treated as purely aesthetic and ornamental objects. From a technical angle, this is incorrect because wrist watches are time measuring instruments. This means that they are subject to technical constraints in order to fulfill their function. Thus the inclusion of wrist watches in the category of purely ornamental jewellery pieces is not justified. This fact has been taken into consideration in the Canadian 2005 Children's jewellery regulation, in which items having a primary functional purpose like 	We suggest as far as possible to use the same definition as in the restriction on cadmium.
		watches, eyeglasses, and belt buckles, are not classified as jewellery. The RAC and SEAC Background Document states that, "for practical reasons"; SEAC proposes to take over the definition used in the cadmium restriction. The FH considers that it is not appropriate in this case to work entirely on the basis of practical reasons. The EU legislator has recognized the difference between watches and jewellery and therefore included electronic watches under the heading of electronic	Furthermore it is obvious that wrist-watches might be mouthed by children.

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		devices (Directive 2002/95/EC RoHS). This already	
		establishes a limit of 0.1% (w/w) in homogeneous	
		materials for the use of lead in children and adult	
		watches (including exceptional provisions for	
		technical purposes).	
		c. More stringent limits for watches than for other	It is proposed to exempt internal parts of watches.
		electronic products/other product categories?	
		Under the terms of the RoHS Directive, the EU	
		legislator placed electronic watches in the category of	
		electrical and electronic devices. It is therefore hard to	
		understand why a limit value for lead should be	
		applied to watches other than that imposed by the	
		RoHS Directive to comparable technical devices such	
		as mobile telephones or IT equipment. In our view,	
		the risk of swallowing in the case of watches can be	
		ruled out. The risk of mouthing activity in the case of	
		children is also no greater for watches than for	
		comparable electronic equipment or other products.	
		With this respect and according to DTI (2002), one	
		key reference cited by the SEAC background	
		document, the number of watches mouthed by	
		children in the frame of this study was only 6 out of	
		3153 objects (toys and non-toys), namely 0.2% of the	
		total number of objects mouthed. For other product	
		categories and which are not addressed by the	
		restriction proposal, the figures are the following	
		(DTI, 2002): pens, felt-tip pens and pen tops (56	
		items; 1.8% of total), remote controls (32; 1%),	
		furniture (27; 0.8%) or pencils (26; 0.8%). By	

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		comparison, the products most frequently mouthed by	
		children are toys (47.2%). The restriction proposal of	
		France concerns jewellery, which represents only	
		0.6% of the total number of items mouthed according	
		to DTI. Still we understand this proposal, considering	
		the high level of lead present in some cheap jewellery.	
		This risk however does not occur for watches because	
		the content of lead is already restricted to 0.1% w/w.	
		d. Accessibility of components containing lead	It is proposed to exempt internal parts of watches.
		At the very least, the regulatory provisions should be	
		clarified to state that non-accessible parts and	
		components of watches are to be excluded from the	
		scope of application. Such components do not	
		endanger the health of children because, firstly, the	
		risk of mouth contact must be regarded as non-existent	
		and, secondly a watch cannot be swallowed.	
		3. Summary	
		In brief, the FH submits the following request:	
		- That watches be excluded from the scope of	
		application of the proposed regulatory provisions. The	
		RoHS Directive already establishes a limit for the use	
		of lead in electronic watches and takes into	
		consideration that watches are subject to technical	
		constraints in order to guarantee the needed technical	
		reliability.	

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		 Should that request not be accepted, at the very least the non-accessible part of a watch must be excluded from the regulatory provisions. Unlike the exceptional provision defined by SEAC and the RAC for crystals, lead exposure can in fact be excluded and not only be limited in the case of the inaccessible parts of watches. Furthermore and in order to keep the original properties of older watches, parts destined for the repair or maintenance of used watches should also be excluded from the regulatory provisions. 	This is not considered to be of major relevance if internal parts of wrist- watches are exempted.
		excluded from the regulatory provisions.	
39	2011/05/25 France / Industry or trade association	Submission to the Socio-Economic Analysis and Risk Assessment Committee (SEAC) of the European Chemicals Agency (ECHA) produced by The National Jewellery-making, Gold Jewellery- making and Silversmiths, Gift Makers and Decorative Arts Industries Trade Association (BOCI) The Federation of Handmade and Mixed Crystal and Glass-making Industries (FCVMM) French Watchmaking Federation (FH) The French Association of Watchmaking and Microtechnology (CFHM) The French Union of Professional Enamellers (SPEF) & amp; The Saint-Eloi Association with the support of Cetehor, Technical Department of the Francéclat Committee Within the scope of the report presented by France to	

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		the European Chemical Agency (ECHA) regarding a	
		proposal to restrict the use of lead and its compounds	
		in jewellery-making, two submissions were made on	
		this restriction project by the National Jewellery-	
		making, Gold Jewellery-making and Silversmiths,	
		Gift Makers and Decorative Arts Industries Trade	
		Association (BOCI) and the Federation of Handmade	
		and Mixed Crystal and Glass-making (FCVMM) with	
		the support of Cetehor, Technical Department of the	
		Francéclat Committee (Professional Committee of	
		Development of Watchmaking, Jewellery-making,	
		Fine jewellery, Gold and Silversmiths and Fine	
		Tableware). The same representatives from the French	
		jewellery-making and crystal glass-making network,	
		together with the French Watchmaking Federation	
		(FH), the French Association of Watchmaking and	
		Microtechnology (CFHM), The French Union of	
		Professional Enamellers (SPEF) and the Saint-Eloi	
		Association, a professional organisation of jewellery	
		distribution networks in France, present here a new	
		submission, this time within the scope of the SEAC's	
		preliminary consultation of opinion in order to offer	
		additional proposals and to supply new data on the	
		approaches under consideration.	
		Within four separate contributions, we will cover in	
		turn the specific aspects relating to the various trades:	
		- I. The watchmaking sector	
		- II. Metal alloys	
		- III. Crystal glass	

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		- IV. Enamel	
		I. The watchmaking sector	
		1) Observations on procedure	
		The watchmaking sector professionals would like to	The reason to include wrist-watches was to use the definition of
		draw attention to the fact that the initial restriction	jewellery as laid down in the restriction on cadmium. Furthermore such
		study was focussed on jewellery and fine jewellery-	items might be mouthed by children, so exposure exists.
		making. It relied on the assumption that young	
		children were likely to be in contact with these items	
		containing lead and therefore risked ingesting or	
		placing them into the mouth.	
		For the same reasons as jewellery and fine jewellery	The consultation procedure for this change is the present consultation.
		items, wristwatches are now targeted by the SEAC's	
		preliminary report and are included in this restriction	
		proposal. It is particularly unfortunate that a complete	
		business sector in no way comparable with the	
		jewellery sector as originally designated, namely	
		watchmaking, should be involved once the	
		consultation phase has finished. Professional	
		representatives from the watchmaking sector had not	
		been able to comment during the public consultation	
		phase, whilst the problems of the jewellery-making	
		industry do not apply to watchmaking.	

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		2) Observations on the use of lead in	As a result of the comment it is now proposed to exclude internal parts
		watchmaking	of watches, as no exposure to children is likely and it seems that no
		Watch movements use metal components made from	practical reasons is against exclusion.
		brass which currently contain lead because of	
		performance requirements during machining (use of	
		machining brass containing less than 4% lead). Lead	
		is used for technical reasons, mainly in terms of	
		machining, for uses such as fixing plates, and only the	
		use of lead allows for both production tools and the	
		functional quality of the watch to be preserved. At the	
		current time substitute materials cannot completely	
		replace the technical properties of lead.	
		Quartz watches are already subject to regulation	
		which limits the amount of lead in the copper alloys	
		(including brass) to 4%. Imposing this restriction	
		would be incompatible with the RoHS regulation	
		$(n^{\circ}2002/95/CE)$ and would present a real legal	
		uncertainty for businesses which have made sufficient	
		efforts to bring their industrial procedures into	
		compliance with this ruling.	
		Additionally, the items concerned are found, in almost	
		all cases, inside a water-tight casing, and so there is no	
		contact with the environment. Only professionals have	
		access to these pieces during machining or after-sales	
		service. The risks of ingestion or contact with the	
		mouth are therefore nonexistent.	

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		Watchmaking professionals do not therefore wish to be included in this report. On one the hand the risks of ingestion of or sucking on a watch component containing lead are very low. On the other hand, widening the scope of the restriction project to include watchmaking only occurred at the time of the SEAC's preliminary report, and therefore professional representatives of watchmaking were not able to take part in the procedure's initial consultations, and consequently were not able to put forward their case as fairly as the other sectors involved. Moreover, another European regulation already limits the content of lead in quartz watches.	
41		<u>Metal alloys</u> 1) Using the rate of lead transference as a reference if the lead content does not conform Machining brass alloys are alloys used in the scope of manufacturing using jewellery and watch component machining techniques. This machining brass contains lead at a level of less than 4%. The lead is used as lubricant during machining, making the process easier. Studies have been carried out to try to substitute lead in these alloys, but without success. This approach was initiated by the watchmaking sector when the European directive RoHS (n°2002/95/CE) was implemented which aims to limit the use of six harmful substances including lead in electrical and	In the Background Document, section C.7 substitute alloys are identified. Also on the internet it is possible to find machining brass without lead. The comment on machining brass is not documented as well as the use of brass in jewellery (taken into account that the use of brass in internal parts of watches is proposed to be exempted anyway).

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		electronic equipment. Quartz watches fall within the	
		remit of this directive. As no substitute product is	
		available, copper alloys (including machining brass)	
		containing less than 4% lead have been exempted	
		from the scope of this directive.	
		The same problem exists within the project to restrict	Considerations on exposure (RAC issue) is covered in the Background
		lead in jewellery. In fact, at the current time, there is	Document.
		still no substitute product for machining brass. As	
		regards the potential risk, the brass parts are often	
		covered with a metal coating. This coating is made up	
		of multiple layers of different materials such as copper	
		and bronze. A final layer of a precious metal (gold or	
		silver) or even palladium or rhodium completes the	
		surface treatment. The successive layers which are	
		added in this way guarantee an adequate protection to	
		prevent lead transference.	
		2) Application of a maximum transference level	Relevant test methods including screening methods are available.
		consistent with current regulations with similar aims	
		The proposed maximum authorised transference level	
		in the preliminary notice is set at 0.05 μ g/g/hr, and	
		appears to be an extremely low level according to	
		professionals' opinion.	
		On the one hand, this is due to the detection limits	
		possible with measuring equipment. As was illustrated	
		in the second report submitted by us in December	
		2010 to the European Chemicals Agency during the	
		consultation process, several accredited laboratories	
		encountered problems reaching the degrees of	
		precision which would allow them to determine	

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		whether an item of jewellery met the level required or	
		not, as it was proposed, at a such low level.	
		On the other hand, the level selected is clearly more	RAC issue not to be dealt with by SEAC. SEAC proposes content based
		restrictive than that which is imposed for lead	approach (which is not covered by EN 71-3).
		transference in other current consumer products,	
		equally or perhaps even more likely to be accessible to	
		children, and in particular very young children. Thus,	
		toys or components of toys which are accessible	
		during use in the conditions outlined in article 3 of the	
		law of 22 February 2010, within the scope of Standard	
		NF EN 71-3, must not exceed certain transference	
		levels for different chemical elements. As it happens,	
		concerning raw materials in toys which are judged to	
		be dry, crumbly, powdery or soft - something to which	
		we can compare the materials used in jewellery-	
		making – the limit for lead transference is set at 13.5	
		$\mu g/g$ that is a value 135 times higher than that of the	
		proposed level for jewellery-making.	
		3) Socio-economic impact	
		In 2010, the fashion jewellery sector – which is the	
		part of the jewellery industry that is the most	
		concerned with the restriction project – counted about	
		2,000 employees within 745 companies and a turnover	
		excluding VAT superior to 170 million €. Most of the	
		companies are small and medium size ones and 66%	
		of them have less than 20 employees.	

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		The major part of these manufacturers – about 70% of them – uses metal alloys included in the restriction	Alloys with lead content below 0.05% are available on the market.
		project. Consequently, given that there are no	
		replacement materials, that it would imply substantial	
		additional costs and that targeted companies are small	
		ones, accepting as is the proposed regulation would	
		threaten the entire fashion jewellery field, which	
		seems out of proportion with its assumed health	
		impact.	
		The possibility of relying on the rate of transference if	A restriction based on content is easy to implement and in the
		the requirement relating to content is not met would	Background Document the relationship between migration and content is
		allow the industry to continue to use certain important	described.
		alloys, such as the machining brass which at the	
		current time is impossible to substitute. In addition,	
		measuring the rate of transference would respect the	
		stated aim of the restriction project that is to protect	
		children from exposure to lead through sucking an	
		item of jewellery containing lead. Industry	
		professionals would therefore prefer that the	
		possibility of being able to refer to a transference rate	
		expressed in $\mu g/g/hr$ be maintained, one of the two	
		units of measurement being proposed, still allowing	
		completely safe use by the consumer.	
		However, the proposed maximum level of transferred	
		lead seems to be extremely low. It is difficult to detect	
		by current laboratory measuring equipment and seems	
		to be a great deal more restrictive than the levels set	
		for lead transference in other widely used products, as	
		1s reflected in toys where it is as high as $13.5 \ \mu g/g$	

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		compared with 0.05 μ g/g/hr for the level proposed for	
		jewellery. Industry professionals would therefore like	
		to see the proposed level revised upwards, out of a	
		concern for both the technical feasibility of measuring	
		it and to remain consistent with other products.	
40		Crystal glass: Dispensation for crystal parts in adults'	
		and children's jewellery	
		1) Technical limit	
		It is not technically possible to replace lead in lead	
		crystal: Standard NF 30004 Crystal recognises the	
		only crystal containing 24% lead. It is only this lead	Information from a company shows that lead free crystal glass complies
		content which allows the piece to obtain a refraction	with the quality standards laid down in Council Directive 69/493/EEC
		index of 1.545. Also, at the current time, we do not	and ISO IWA08 (see comment 33).
		have the technical knowledge to replace the lead,	
		which only leads us to one viable solution.	
		The FCVMM considers the exemption of Crystal as	
		the only alternative to the restriction on the amount of	
		lead contained in jewellery. In fact, being by	
		definition 24% lead, an exemption seems to be the	
		alternative to pure and simple banning of the	
		production of Crystal jewellery. According to the	
		same option, an exemption would be considered for	
		jewellery with a low rate of transference. Now it has	
		already been shown that lead transference from	
		Crystal is very low, and the repeated sucking of an	
		item of jewellery made from Crystal would not	
		therefore have any impact on a child's health.	

Public consultation on SEAC draft opinion started on 29 March 2011.

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		2) Financial Impact From a financial point of view, if a ban on jewellery manufacturing was considered, the impact would not be insignificant, given that the three largest French manufacturers make or plan to make jewellery, up to a level of 30% of their turnover. Such a restriction without an exemption clause for crystal would certainly lead in practice to the end of jewellery- making by these manufacturers. Consequently, the cost that the crystal-manufacturing network would have to bear seems disproportionate compared with almost nonexistent health impact of crystal in jewellery.	
		3) Social Impact From a social point of view, because of the remoteness of the manufacturers, mainly in the eastern region of France, where the employment level is already experiencing some real difficulties, the end of production linked to jewellery-making would have undeniable consequences for jobs in the region and on the renewed energy that has been apparent recently: by way of an example, the town of Baccarat has created the "Pôle Bijou" (Jewellery Centre) and regularly organises exhibitions and events concerned with jewellery. Baccarat's manufacturing and crystal play a central role in this.	
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		4) Crystal jewellery: a structured market	
		The crystal jewellery market is a more structured and	
		fragmented market, with smaller expansion than that	
		of fashion jewellery. Crystal jewellery is much more	
		traceable, given that there are very few factories still	
		producing it today. They cannot be produced in an	
		isolated manner, and sales are carried out with	
		monitored networks. The characteristics of the crystal	
		market therefore make identification and monitoring	
		of products relatively easy.	
		General Conclusion	
		Professionals from the different industry sectors	
		involved have put forward several arguments which	
		they feel are essential in this submission and which	
		lead to different proposals, namely:	
		- The non-inclusion of the watchmaking sector	
		in the scope of this restriction project, taking into	
		account:	
		o the late inclusion of this profession in the list	
		of noted trades	
		o of the existence of the RoHS Standard whose	
		coexistence with a new regulation would cause	
		judicial insecurity	
		o the very limited risks of ingestion or sucking	
		presented by "wristwatch" components which may	
		contain lead	

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		Concerning metal alloys:	
		o Maintaining, in addition to the first criterion	
		of lead content, the second subsidiary criterion giving	
		the possibility of having recourse to a transference rate	
		expressed in $\mu g/g/hr$ to judge whether a product	
		conforms or not with the new legislation	
		o The reconsideration of the extremely low	
		level proposed of 0.05 μ g/g/hr here, whereas the	
		regulation for toys determines a maximum	
		transference level of lead of 13.5 µg/g	
		- For crystal:	
		o Maintaining the proposed exemption, which is	
		indispensable taking into account the very definition	
		of this product	
		o The possibility of referring to transference	
		rates in $\mu g/g/hr$ if the regulation relating to the content	
		is not met.	
		- In the case of enamel:	
		o The possibility of an exemption similar to that	An exemption for vitreous enamels is proposed. Regulation ¹ related to
		of crystal, given that enamel is a straight line	mixtures (such as enamels) will lead to renewed hazard reviews by 1
		derivative of crystal, which would allow industry	June 2015 which will allow the health impacts to be evaluated. This may
		professionals to have a longer time period in order to	result in re-evaluation of the derogation for enamels.
		undertake research on a lead-free enamel.	
		o The potential setting up of a compulsory	For the same reasons that labelling was discounted as a possible risk
		information label for customers on the presence of	management option for lead containing jewellery more generally
		lead and the necessity of keeping the item out of	(section E.1.3 of the Backgorund Document), SEAC did not consider it

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		children's reach	to be justified in the cases of derogated jewellery articles either.
		o Account being taken of the artisanal and	
		historical character of this knowledge, which would be	
		irretrievably destroyed if a drastic limitation on the	
		use of lead in its composition was to be imposed.	
42		Enamel part 1	
		1) Enamel Materials: crystal materials	
		Enamel is a type of glass whose chemical composition	
		and method of production are very close to those of	
		crystal. This very old material does not benefit from	
		any current standard as its chemical composition is	
		down to use and history.	
		a. Composition	
		The glass obtained after mixing the constituent parts	
		of enamel is called sintered glass and is not usable as	
		it is. It must be mixed with other constituents, and	
		then be melted again in order to give its final	
		colouring. This coloured product has to be ground,	
		then milled and calibrated in order to obtain the final	
		enamel. The sintered glass remains fundamentally a	
		crystal material.	
		b. Enamel and public health	
		The profession has never been the subject of	
		complaints relating to lead poisoning. The city of	
		Limoges, in France, where enamellers have worked	
		their craft on metal since the 11th Century has never	

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		been made aware of a case of lead poisoning due to an	
		enamelled product.	
		There is never such a thing as a zero risk, but this	
		example highlights the low risk that enamel represents	
		in lead poisoning compared with other products. [See	
		also the French INVS (Institute of Health Monitoring)	
		report on lead poisoning].	
		2) Enamel, a historic material	
		The art of enamelling was brought to a high degree of	SEAC acknowledge that enamels have a history and are not a negligible
		perfection by the Egyptians and various Asian	sector.
		cultures. According to archaeological discoveries, it	
		appears that the oldest enamels date from around 1500	
		years BC. The ancient Greeks used coloured pastes	
		melted into partitions. Enamelling saw a huge	
		expansion in Europe during the last two centuries BC.	
		During the Middle Ages and in the Renaissance there	
		was more growth, notably in work with translucent	
		enamels, in Italy, France, Germany and the	
		Netherlands. In the 19th Century the Art of	
		Enamelling had a renaissance. In Paris, enamel was	
		favoured in Parisian Decorative Arts. Certain artists	
		(Picasso or George Braque, for example) continued to	
		use enamel into the 20th Century in unique works of	
		art.	

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		3) Enamelling and Jewellery today	
		a. Costly raw materials in a buoyant market	
		A piece of enamelled jewellery, whether it is	
		"fashion", "fine jewellery" or "luxury jewellery" will	
		always be a top of the range piece, in each of the	
		sectors noted, because of the cost of the raw materials.	
		The enamel powders and metal bases (red copper,	
		silver and gold) represent a high proportion of the	
		final price of the item.	
		Artisan enamellers working with metal get the	
		majority of their income from the sale of jewellery.	
		95% of Studios operate thanks to sales of jewellery, of	
		which:	
		-85% of enamellers work on fine jewellery pieces	
		-5% of enamellers work on luxury jewellery items	
		-10% of enamellers work on top of the range fashion	
		jewellery.	

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Public consultation on	N SEAC draft of	opinion started	on 29 March 2011.

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		b. An artisanal activity with high added value	
		The European enamelling industry remains an	
		artisanal activity, worked by hand, with high added	
		value and small production volumes. In Europe, a	
		handful of studios are the last to be holders of a	
		unique knowledge, that is to say, that mastery of these	
		techniques is known only to them. In certain countries	
		these studios have the benefit of State quality labels or	
		marks and State assistance to safeguard this	
		knowledge. Some of these studios have even been	
		interviewed by UNESCO's Intangible Cultural	
		Heritage department.	
		c. Export: a showcase for European knowledge	
		abroad	
		These enamelling studios hold special knowledge	
		which is renowned and appreciated in Europe and	
		abroad.	
		The main export destinations, namely in the scope of	
		jewellery and luxury goods are Asiatic countries,	
		themselves known for enamel-work (e.g. Chinese and	
		Japanese cloisonné work). This art is known there and	
		they favour our products. European enamelling work	
		techniques are recognised there and appreciated as	
		luxury items.	

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		4) Enamelling in Europe	
		This panorama which looks at enamel work in Europe,	
		whilst not exhaustive, allows us to highlight the	
		European and also very local, almost neighbourhood	
		dimension of artisan businesses living on enamel	
		production and use.	
		a. France	
		- There are between 150 and 200 professional	
		enamellers in France	
		- 5 Enamel studios have the EPV label (Living	
		Heritage Business, a State awarded label)	
		- 1 Crystal works (EPV label) making enamel	
		powders, which employs 10 people.	
		- 2 Enamel Offices (in Limoges and Moretz) which	
		employ staff.	
		- 1 State training course "Enamelwork on metal"	
		- 1 Professional association	
		- 1 Legal Statute protecting the "enamel" product	
		(decree N°82-223)	
		- Numerous galleries and sales outlets which make	
		most of their income from jewellery sales.	
		- Numerous associations and events connected with	
		enamelling.	

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		 b. United Kingdom There are around 80 professional enamel-workers 1 Crystal works (the largest in Europe) with staff. Numerous galleries and sales outlets 	
		 c. Spain There are around 100 professional enamel-workers mainly in the Fine Jewellery field. 1 School of Enamelling in Barcelona. Numerous galleries and sales outlets 	
		 d. Germany - In Germany the enamel furnaces and all the furnace equipment are manufactured. - There are enamel studios, notably the ancient house of Fabergé, which all continue to create enamelled pieces. - Numerous galleries and sales outlets 	
44		Enamel part 25)What are the solutions?a.The risks associated with this decisionEnamel-work made in European crystal factories ismainly produced for an increasingly demandingluxury industry. Transferring too quickly from onegroup of products to another which would no longergive the same satisfaction would have immediate,irreversible and harmful repercussions in relation to	The terminology enamels is also used for some resin materials.

¹ Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures, amending and repealing directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 (REACH), Article 62.

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		enamel manufacturers and all of the associated sub-	
		contracting chain [jewellery maker, raw material	
		suppliers, equipment (e.g. furnace) manufacturer, etc.]	
		b. Enamel without lead	
		Research on enamel without lead has been ongoing for	
		several years. However, the range developed is very	
		limited in terms of colour palette, and above all these	
		lead-free enamels do not have the required quality to	
		be able to work correctly. In fact, test pieces carried	
		out with lead-free enamel have, in several studios,	
		been rejected by clients, as the finished result is dull	
		with a plastic appearance. Moreover, with the melting	
		point for the colours being so different, it is	
		impossible to work with several colours at the same	
		time because of the risk of "burning" some of them.	
		Conclusion on enamel	
		The enamel-making profession is very conscious of	
		the need to move towards solutions leading to the	
		desired outcome of a removal of lead, but to achieve	
		this it will take both time and public funds to support a	
		continued research initiative. In addition, the crystal	
		glass sector, a material very closely linked with	
		enamel, currently has an exemption for applying the	
		restriction with regard to lead. According to the	
		different technical elements shown, it would appear	
		judicious to look at the case of enamel in the same	
		light as that of crystal. The European crystal	

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		manufacturers have moreover already started	
		researches a few years ago to remove heavy metals	
		from their enamel powders. However, this is very	
		costly for a very restricted sector, and currently	
		industry professionals do not have an alternative	
		solution which would allow them to work at the same	
		high quality or even approaching it.	
		The studies associated with the removal of heavy	
		metals are expensive in both human and financial	
		terms and are difficult for small and medium-sized	
		businesses such as the crystal glass works to	
		undertake. For this reason progress towards enamel	
		free from heavy metals can only be attained within a	
		timeframe of approximately ten years.	
		While waiting for acceptable solutions to be found the	
		industry would like:	
		a. That European enamellers can continue to live	
		from their trade without the risk of seeing their jobs	
		and techniques disappear. The whole of the "enamel"	
		network is above all a network of artisans and	
		independent workers with unique and handed-down	
		knowledge. Because of this it is difficult to be able to	
		estimate exactly what the socio-economic	
		consequences would be, brought about by the	
		restriction of lead in jewellery manufacturingbut we	
		can estimate that thousands of artisans and employees	
		would be greatly affected in Europe.	

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		b. To study the possibility of information labels	
		for the customer concerning the presence of lead in	
		the jewellery piece, and prohibiting it for children of	
		less than 3 years, this being the main aim of this	
		restriction project.	
		c. To benefit from a straight line exemption	This is appreciated. SEAC recommends in its opinion further evaluation
		from crystal of which enamel is a close derivative, in	of health impacts and if relevant to consider the socio-economic
		order to have the benefit of the long timeframe	consequences of changing the derogations for lead crystal and/or
		necessary for the development of a solution without	vitreous enamel.
		heavy metals. A research group bringing together	
		manufacturers, sub-contractors, engineers/researchers	
		and professionals from the sectors such as crystal	
		glass-making would therefore be created. This group	
		would have as its mission research into applicable	
		solutions so as to limit the transference of lead from	
		enamel.	
		Secretarial note:	
		The ECHA Secretariat contacted the submitter of the	
		comment to obtain further data on the enamel	
		jewellery market segment, content and role of lead in	
		enamel, migration of lead from enamel jewellery,	
		alternatives to the enamel in the enamel jewellery,	
		applications of leaded and lead-free enamels, proposal	
		for an appropriate definition of enamels and for	
		appropriate derogation. Two responses were received	
		(each from Industry or trade association).	
		The submitter of the comment in his first response	
		confirmed that the question is of a niche sector, the	

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		content of lead in enamels was claimed to be between	
		24 and 26% and informed that the French laboratory	
		for the jewelry sector had tested the lead migration	
		from some enamel products with the results of	
		between 63 and $454 \mu g/cm^2/hr$. However, the tests	
		were not made available to ECHA as the values were	
		being rechecked due to a suspicion that a mistake	
		happened during the test of enamel jewelry. The	
		submitter however provided results of another test that	
		was carried out according to the Standards ISO 6486/1	
		& 2 and ISO 7086/1.	
		The test is performed on a copper plate (6cm * 6cm)	
		enameled both sides = the pieces. After 24 h in a 4%	
		solution, we detected 9.72 mg/dm2 equivalent to	
		0.0972 mg/cm2 or sent back to the standard of 4.05	
		μg/cm2/hour.	
		The submitter of the comment claimed there were no	
		technical lead-free alternatives to traditional leaded	
		enamel for some colours and for other colours the	
		aesthetic qualities were very different.	
		In another response, the submitter provided	
		information on the production process and enamel	
		properties that imply inertness and durability of	
		enamel. The submitter informed of an ongoing R&D	
		programme to sell enamels without heavy metals and	
		that consider the marketing of this whole new range is	
		considered for 2016-2017. According to information	
		gathered from enamellers, about 20% of the	

Comments and response to comments on SEAC draft opinion on Annex XV restriction dossier proposing restriction on **Lead and its compounds.** Annex XV report submitted by France 15 April 2010. Public consultation on SEAC draft opinion started on 29 March 2011.

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		production remains in stock every year. About 70% of	
		jewelry in this production is sold in the EU and 30% is	
		sold in export markets. Sales were claimed to remain	
		generally local. Imports were said to be difficult to	
		asses, however foreign enameled jewelry is very	
		rarely seen. The material "enamel", crystalline	
		material which is only worked on pure metals (red	
		copper, sterling silver and first quality gold), was said	
		to have a cost of production which remains	
		unattractive for wholesale jewelry manufacturers/	
		producers. Three drawbacks were listed in connection	
		with the use of lead-free enamels, namely poor colour	
		palette, different fusibility from one colour to another	
		and a dull colour. The definition of enamel used in the	
		French Decree Law (Décret n°82-223 du 25 février	
		1982) was suggested to be used in the opinion and	
		solutions for the potential derogations were proposed.	
		The ECHA Secretariat contacted the submitter of the	
		comment also to clarify the availability of lead-free	
		crystals on the market. The submitter of the comment	
		in his response claimed that even if the formulations	
		of so-called lead-free crystal respect the criteria which	
		qualify the product "crystal glass" (with the density	
		and refractive index), other representative parameters	
		differ and bring difficulties which couldn't be	
		resolved until now. These are:	
		1/ A difference regarding the optical properties	
		The use of lead raises the dispersion characterized by	

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		the number of Abbe. For a given refractive index, the presence of lead decreases a lot the number of Abbe and so increase the dispersion. This chromatic aberration comes from the decomposition of light in several color stripes which make the visual perception of lead crystal.	
		2/ Difficulties with Coloured Crystal Some colours got with lead crystal couldn't be exactly duplicated, including the famous ruby colour got by the incorporation of gold. This ruby colour got with this precious element (gold) is different from other red colours and is particularly linked to the premium product made of lead crystal.	
		At last, the redox state of lead crystal enable to get some specific colours by adding multivalent elements.	
		3/ Fabrication of lead crystal in respect of the official Standard for the European Community.	
		The Standard for the European Community 69/493/EEC defines precisely the categories of "crystal glass" and the French factories produce under the name "Crystal" only products from categories 1 and 2, which means with lead. Lead in Crystal (Category 1&2, i. e. "full lead crystal" and "lead crystal") has 1 major benefits for jewellery: it facilitates cutting and polishing cold, which is major	

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		for rings for instance.	
43	2011/05/25	Identical with comment Ref.39.	Identical with response Ref.39.
	France / Industry or trade association		
38	2011/05/25 10:53 Germany / Industry or trade association	The Association of Gablonz Industries fully supports a restriction of the use of lead and lead compounds in jewellery in order to protect consumers. We further agree that EU-wide limits are the appropriate protective measure, as they support competition on a clearly defined and harmonised basis. Therefore we welcome the draft opinions of SEAC and RAC as an improvement on the original French proposal. The industry's main concerns have been acknowledged and, at least in part, influenced the committees' opinion.	
		 We particularly welcome that: the commission acknowledges the difficulty of isolating parts of jewellery for migration testing and the need to adjust and simplify testing methods. the measurement unit is based on weight rather than surface. the maximum lead content in jewellery is to be adjusted. the implementation period is to be extended. 	

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		Generally, the adjustments make the restriction of lead	
		in jewellery at least technically, and thus theoretically,	
		feasible. However, we are concerned that it will have	
		far-reaching implications for the competitiveness of	
		the market, down to jeopardising the existence of	
		many companies. Therefore we request that the	
		following suggestions be considered and certain	
		elements be adjusted or more clearly specified:	
		1. The changeover from the materials currently	Evidence given in the Dossier suggests that increase in price related to
		used in the industry to those that are lead-free as	the use of lead free alloys is not disproportionate.
		defined by the regulation will involve a considerable	In any case price of lead alloys has also increased by similar magnitude.
		increase in costs. So-called lead-free tin alloys, to	There has been a general rise in prices of all raw materials, and this is
		mention just one product, are significantly more	not restricted to lead-free alternatives.
		expensive than the alloys currently used.	
		To illustrate the implications for the industry, the	
		following list shows the development of the price of	
		pure tin at the London Metal Exchange (LME):	
		EUR/to (month/year): 8.925,61 (04/09), 10.448,96	
		(08/09), 10.662,32 (12/09), 13.967,42 (04/10)	
		Other key components of alloys are silver and	
		antimony. Since 2008, the price of antimony, present	
		in tin alloys in a proportion of between 1 % and 10 %,	
		has more than trebled. Silver, which constitutes up to	
		2 %, will make alloys even more expensive.	

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		Lead-free casting metals have different working properties. The use of these metals will result in a further rise in costs. Casting moulds will deteriorate	Increase in costs arising from such changes in working practice were taken into account within the sensitivity analysis developed in the SEA analysis of the dossier. This indicated that costs were not
		much faster or have to be replaced from the start by	disproportionate.
		moulds made of other, more expensive, materials.	
		Also, production steps will have to be re-organised	
		and carefully separated. The slightest contamination,	
		such as might be caused by the use of the same tools	
		or equipment for lead-free materials and those	
		containing lead (as defined by the regulation), would	
		lead to non-compliance.	
		Moreover, the alternative materials do not meet all of	There would appear to be at least some evidence that lead-free jewellery
		the quality demands placed on them by the consumer.	is widely available and accepted by consumers. Evidence to the contrary
		Adjustments to the composition of alloys, for	has not been offered during the public consultation.
		the accustomed filiance quality will not always he able	
		to be achieved, and there will be considerable changes	
		to the malleshility and stability of the pieces. In our	
		experience, such issues meet with adverse reactions on	
		the part of customers. For this reason we are $-$ to put it	
		mildly $-$ unconvinced as to whether the markets will	
		accept this change in the products, particularly since	
		they will be accompanied by a rise in prices.	
		Considering these issues, we would like to suggest the	
		following:	
		In introducing a restriction of the lead content in	
		jewellery, it will be necessary to give both markets	
		and manufacturers a chance to assess all the	
		implications and accept the consequences of the new	

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		regulation. We suggest an initial maximum lead	
		content content of 0.1 % after an implementation	
		period of three years.	
		2. The ECHA committees recommend delaying	
		implementation by 12 to 18 months. Jewellery	
		produced 50 years or more before the date mentioned	
		in the restriction is to be exempted.	
		This recommendation is a considerable improvement	
		on the original proposal, however we consider the	
		implementation period to be far too short. The rate of	
		stock turnover of finished jewellery pieces is well in	
		excess of one year. Furthermore, stocks of raw	
		materials and semi-finished products would have to be	
		considered, most of which do not comply with the	
		new regulation. These supplies were purchased or	
		produced with a view to the long-term. A short	
		implementation period would mean that existing stock	
		would neither be able to be used nor to be sold,	
		rendering it virtually worthless.	
		For these and other organisational reasons relating to	
		the complex interwoven structure of the German	
		fashion jewellery industry, the companies will require	
		a considerably longer implementation period to adjust	
		to the new legislation. We consider a period of three	
		years to be feasible. The sale of non-compliant	
		jewellery products and components manufactured	
		before the commencement of the restriction should be	
		permitted. Existing stock sold after this period might	
		be labelled accordingly.	

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		3. We also request that certain elements in the	
		draft opinion be more clearly defined, in order to	
		allow for a successful and workable implementation	
		by the industry, coherence with other EU legislation	
		and a high level of protection for consumers. We	
		therefore recommend that the final version of the	
		legislation should ensure that testing is carried out on	
		the entire piece, including the plating. Additionally,	
		the term "wet test" should be defined in more detail.	
		4. Finally, the question remains: how rigorously	
		will imported goods be controlled with regard to	
		compliance with the new legislation? Experience tells	
		us that gaps resulting from a failure to enforce	
		stringent controls will be exploited, putting European	
		manufacturers of fashion jewellery at a distinct	
		disadvantage.	
		We would appreciate it if you would include our	
		concerns and suggestions in the decision-making	
		process for the EU-wide legislation on lead in	
		jewellery. We are convinced that they will not be to	
		the detriment of the consumer.	
36	2011/05/24	While I understand the worry over children	It is proposed to introduce an unlimited exemption for vitreous enamels.
		consuming lead in any manner, it is absurd to restrict	
	United Kingdom /	fine enamel jewellery in this sweeping proposal. You	
	Individual	are trying to remove a small problem by removing	
		everything in a single gesture. The work of Fabrige,	
		Lalique and Cartier would not be permitted under your	
		crazy rules. As a fine enamel jewellery maker	
		(working in Gold and Silver) I object most strongly to	

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	Country/Org./MSCA	this proposal and wonder if it can even be implimented to exclude the small problem for childrenwithout also removing fine works of art in it's wake.	
35	2011/05/24 Germany / MemberState	Comments on behalf of the German CA: 1. We do not support the derogation for "Full Lead Crystal" and "Lead Crystal", because migration rates above the determined critical level of $0.05 \ \mu g/cm^2/hr$ cannot be ruled out. According to the draft SEAC opinion information of lead in crystal was submitted in the public consultation. Migration of lead from crystal was reported in a magnitude of $0.082 \ \mu g$ lead/cm ² /hr and $0.216 \ \mu g \ lead/cm^2/hr$. It is stated SEAC has no information whether or not these may be typical migration rates. Therefore, we recommend to base the restriction on total content of lead as well as on migration rate as proposed by RAC.	An exemption on lead crystals is proposed also in the final opinion of SEAC as evidence of a significant health impact of lead exposure from mouthing or ingestion of crystals has not been presented. SEAC has no information on whether or not the migration rates quoted from the tests on two specific items may be typical migration rates.

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		2. We already commented in the RAC process that the	Further Guidance is not relevant for the SEAC opinion. Whether it is
		wording of the restriction has to be changed in order	relevant to analyse the material underneath the coating or not depends on
		to clarify unambiguously that the lead content has to	the specific jewellery and the control systems established through the
		be measured in coating material as well as in the	supply chain.
		subjacent material. This problem persists with the text	
		proposed by SEAC. We doubt that it occurs to the	
		enforcement authorities – who face the restriction text,	
		but not the background document – to scratch off the	
		coating and analyze the subjacent material, especially,	
		since everyone is happy to have a non-destructive	
		method of analysis (XRF). Anyone, who is not	
		intimately familiar with the issue of lead in jewellery,	
		will probably assume that the problem is associated	
		with the uptake of lead via the skin or abrasion and	
		maybe subsequent ingestion. It needs a certain degree	
		of imagination to think of a child chewing off the	
		coating of a piece of jewel and sucking on the material	
		underneath.	
		Therefore, we herewith like to repeat our proposal to	
		change the restriction text. RAC declared that it is not	
		responsible for sampling and sample preparation. Who	
		is responsible? And who ensures that this person is	
		informed accordingly? Does SEAC recommend to	
		analyze the material underneath the coating? Or are	
		there cost-benefit reasons that prevent SEAC from	
		recommending this kind of analysis?	

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		3. The derogation for jewellery articles more than 50 years old is not enforceable, neither for cadmium nor for lead. Usually, the jewellery articles are not labelled with the date of manufacture and it will hardly be possible for the enforcement authorities to prove that an article is younger than 50 years.	Actually this exemption clause is only relevant for imported jewellery as jewellery placed on the market before the end of the transitional period is exempted anyway. In real life this is up to the enforcement authorities to enforce. This will be done in relation to the circumstances of which the jewellery is sold.
		 4. We appreciate that SEAC proposes a definition of the term jewellery. However, we would like to extend this definition on the grounds of case reports cited in the background document. It should be ensured that the definition does not only comprise necklaces, bracelets, chains, anklets, finger rings, earrings and other body piercing jewels, but also, e.g., pendants, e.g., for cell phones, zippers, keys, shoes, bags, pencils etc. (used, e.g., for promotion purposes), any ornaments, buttons, rivet buttons, tighteners, fasteners etc., when these are used in garments and might be subject to mouthing. Up to now, we do not see that the definition includes these applications. There is a high risk that these kinds of articles are made of cheap material and, therefore, there is a high risk of a high lead content. In addition respective cases have been described in literature. Therefore, we propose to extend the definition, although, it differs from the wording in the cadmium restriction. 	It is not possible for SEAC to propose extensions of the scope. The list of objects mentioned in the opinion is a non exhaustive list. Cufflinks is given as an example of jewellery. SEAC Considers that some tighteners, fasteners can be regarded as jewellery and thereby covered by the restriction.

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		5. According to the restriction proposed by SEAC, wrist-watches will be considered jewellery articles. It should be clarified whether the maximum lead concentration will apply only to accessible parts (such as the outer casing and wristband) or also to internal mechanical or electronic parts of wrist-watches. If internal parts will be required to conform to the lead restriction, it should be assessed what impacts this will have on risk reduction and compliance costs as no such assessment appears to have been made so far for watch internals.	It is proposed to exempt internal parts of watches.
34	2011/05/20 United Kingdom / Individual	I am a self employed trained enamellist working with glass fused to precious metals. This is a highly skilled art form and has taken many years of learning to reach the distinct level I practice in. This type of enamelling is very expensive and is only practiced by a small number of specialists to make beautiful jewellery and art objects for the high end of the retail market. If we cannot sell our work because of the lead content a whole history will be destroyed and many self employed artists will be unemployed with all the consequences that will bring. This directive is too wide ranging and should not apply to this specialised area.	An exemption for vitreous enamels is proposed.

Ref	Date	Comment	Response
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33	2011/05/20	We fully support a standard for lead and its	
		compounds in jewellery in order to better protect	
	Austria / Company-	consumers from lead exposure. We further agree that	
	Manufacturer	EU wide limits are the appropriate measure as they	
		support competition on a clearly defined and	
		harmonized basis.	
		In this regard, we welcome the draft opinion by the	
		Socio-Economic Analysis Committee (SEAC) as an	
		improvement of the original French Government	
		proposal. It seems that the industry's main concerns	
		have been acknowledged by the committee and	
		influenced the final opinion accordingly.	
		In particular, we welcome that:	
		(a) the SEAC acknowledges the difficulty of isolating	
		parts of jewellery for migration testing and the need to	
		adjust and simplify testing methods;	
		(b) the measurement unit is based on weight rather	
		than surface;	
		(c) the proposed restriction limit is set at a level,	
		which is feasible for industry to measure.	
		Although, these changes have greatly improved the	
		original proposal by the French Government, we	
		believe that certain elements in the draft opinion	
		should be clarified in order to allow for a successful	
		and workable implementation by the industry,	
		coherence with other EU legislation and a high level	
		of protection for consumers:	

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		(a) Watches should not be included in the scope of the restriction. The level of lead in watches is already regulated under the Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment (Directive 2002/95/EC - RoHS). An overlapping regulation for watches would lead to incoherence and confusion within EU law.	Internal parts of watches are proposed to be exempted.
		(b) A derogation for full lead crystal and lead crystal is in our view not necessary as alternatives exist, which are already used by the industry. In this regard, we have developed a type of "crystal glass" (cat. 3 or 4 as defined in Annex I of 69/493/EEC Crystal Directive) with no intentionally added lead (with a lead content well below 500 ppm), that meets all optical and visual characteristics of "full lead crystal" (cat. 1 as defined in Annex I of 69/493/EEC), which was certified by the Fraunhofer Institute ISC. This crystal glass is in compliance with the proposed restriction, contributing to a higher level of consumer safety.	Thank you for the information. A number of organisations have claimed that lead free crystal glass with the required properties is not available. Even if "Crystal glass" (cat. 3 or 4 as defined in Annex I of 69/493/EEC Crystal Directive) with less than 0.01% lead, that meets all optical and visual characteristics of "full lead crystal" (cat. 1 as defined in Annex I of 69/493/EEC) as well as ISO IWA08 is available for the same price, these organisations maintain that lead increases the dispersion of light in crystal glass which influences the visual perception of lead crystal. Furthermore, it is claimed that some colours cannot be exactly duplicated. Therefore SEAC maintains the unlimited derogation for "Full Lead Crystal" and "Lead Crystal" in its opinion
		(c) Concerning testing, we ask SEAC to clarify the following:(i) the final legislation should ensure that testing is carried out on the entire piece including the plating.	SEAC has not altered the view of RAC to base the restriction on jewellery and any parts thereof.
		(ii) XRF machines need to be carefully calibrated in order to produce reliable results. Hand-held XRF machines are difficult to calibrate and therefore often lead to uncertain results. Additionally, the term 'wet	It is not up to SEAC to consider practical guidance on testing.

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		test' should be defined more in detail.	
		<u>Secretarial note:</u>	
		The ECHA Secretariat contacted the submitter of the	
		comment to obtain further data on the crystals use in	
		jewellery, to obtain information on the market of lead-	
		free crystals (EU and imports), price difference	
		between leaded and lead-free jewellery, and	
		accessibility of European glass manufacturers to the	
		lead-free crystal glass. Part of the response was	
		claimed confidential. As regards the availability of	
		the lead-free crystal to other companies on the market	
		the submitter of the comment clarified that some of	
		different glass formula for lead free glass are	
		registered as a patent. There are at least four patents	
		for manufacturing lead free glass with a high	
		refractive index of >1,545. One of these patents has	
		expired and can be considered as state of the art. Two	
		other patents have currently expired in various EU	
		member states and one of them will expire completely	
		by February 2012. Thus, small companies should be	
		able to produce lead free crystal glass with a high	
		refractive index of >1.545 without violating patents.	

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32	2011/05/20	DRAFT OPINION 1) We agree with the restriction criteria established by	
	Spain / Industry or trade association	the SEAC to limit Pb content to quantities not exceeding 0.05 % by mass in any part of a jewellery article	
		2) We takes that the criterion of "any part" ought to be much more concise, establishing the biunique correspondence that exists between "jewellery article part" and "homogeneous material"	In a footnote to the proposed restriction it is specified that "Any part" includes the materials from which jewellery is made, as well as the individual components.
		3) We believe that the criterion is defined very accurately in our document (http://observatorio.aimme.es/proyectos/ficha.asp?id= 10199), Annex I, page 45	Our understanding is that any parts include homogenous material as defined in the cited document: Uniformly composed material in all parts. Therefore it cannot be separated from other different materials by mechanical means.
		4) When semiprecious stones (code CN 7103) are excluded, the fact that natural stones and not artificial ones are being referred to must be specified. The artificial stones are included in CN 7104	This is done by specifying that the exemption does only apply to non synthetic or reconstructed precious and semiprecious stones.
		5) It must be made clear that the restrictions also affect artificial pearls	Unnecessary as pearls are not mentioned in the jewellery exempted in the proposed restriction.

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		JUSTIFICATION FOR THE OPINION OF SEAC	
		A) INTRODUCTION	
		The Pb-release criterion given by the RAC (0.05	
		μ g/g/hr) is confusing. The key question is: Per gram	
		of what?	
		If, like the SEAC, it has indicated that it is 'per gram	
		of any part', our view is that it is very important that	It is considered to be per gram of homogenous material, either as alloy
		the established criterion are fully clarified:	or any other part.
		a) 'Per gram of metal' is an unacceptable proposal	
		b) 'Per gram of alloy' would be an acceptable	
		proposal, but if applied to Definition 3.41 of the	
		REACH regulation	
		c) 'Per gram of homogeneous material' is the most	
		acceptable proposal because it distinguishes between	
		the various parts that can make up a jewel	
		- Base alloy	
		- Solder	
		- Coatings	
		- Decorative parts	
		Other EU legislations aimed at restricting certain	
		hazardous substances, such as the RoHS Directive, set	
		out the same considerations: 'FAQs on RoHS and	
		WEEE Directives'	
		In the case of coatings, Pb can be found:	
		- As part of an intermediate coating within a sequence	
		of coatings: white bronze alloy (Sn-Cu-Zn-Pb) used as	
		an alternative to Ni	
		- As an external solderable coating: Sn-Pb or Sn-Pb-	
		Cu alloys	

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		- Forming part of the enamels or the varnishes and	
		paints (pigments and drying agents)	
		As for the non-existence of a testing method to	
		simulate the migration conditions for Pb in contact	
		with the saliva, this statement is not accurate, because	
		there is an EN standard that does replicate it: EN-ISO	
		10271 "Dental metallic ma terials. Corrosion test	
		methods (Static immersion method)"	
		We consider that this test's conditions are much more	Not up to SEAC to consider.
		representative than those established by EN 71-3 for	
		toys	
		B) SCOPE	
		We agree with the SEAC analysis on the Canadian	SEAC did not perform an analysis of the Canadian legislation.
		legislation. However, we believe that this analysis	
		suffers from a notable absence that has an impact on	
		its conclusions:	
		- Total Pb, as the % by mass of Pb contained in the	
		entirety of the affected homogeneous material. The	
		permitted threshold value is 0.06 %	
		- Migratable Pb, as the % of Pb that is released from	
		the homogeneous material on contact with a solvent.	
		The permitted threshold value is 0.009 %	
		In our opinion, the SEAC should take both criteria	
		(Total and Migratable Pb) into equal consideration	
		The value of 0.05 % proposed by the SEAC,	
		established for the migratable Pb and without	
		restrictions for crystals, stones or pearls, could be very	
		much in keeping with the General Product Safety	
		Directive (GPSD) and its Article 1.2 provisions, in	

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		accordance with the 'Precautionary Principle' that it is	
		based on	
		C) RESTRICTIONS	
		We not fully agree with the SEAC analysis. As	
		indicated, we take the view that the evaluation to	
		conduct must be double:	
		- Total Pb	
		- Migratable Pb	
		In this case, a much more accurate and rigorous	
		approach would be to evaluate migration in terms of	
		µg/cm2/week, as established by EN ISO 10271 (Static	
		immersion test)	
		The application of preliminary corrosion and wear	
		tests (EN 12472) is also significant, especially if the	
		problem to be evaluated is masked by other Pb-free	
		coatings	
		We pay special attention to the evaluation by surface	
		area (cm2) in the projects that have been undertaken	
		in recent years.	
		D) IMPLEMENTABILITY	Jewellery may have so many different forms etc that it does not seem
		When the draft is published, its text must clearly	possible to include such differences in the legal text.
		define the differences that exist between the various	
		homogeneous materials:	
		a) Base alloys	
		b) Solders	
		c) Coatings (white bronzes and tin-lead)	
		When the jewellery has a multilayer sequence of	
		coatings, and if the thicknesses are appreciable, they	

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	Country/Org./MSCA	 can have a masking effect on the base alloy or the soldered parts that hides the presence of the Pb they contain. G) TESTING The SEAC's opinion needs to be refined. The XRE 	Information from enforcement authorities indicates that XRE can be
		The SEAC's opinion needs to be refined. The XRF, used as a non-destructive method, is only reliable for jewellery items in their raw state (without coatings) Given that it is a superficial analysis technique, with a penetrative capability of just a few μ m, the presence of coatings massively distorts the results obtained. For 'macro' situations (when the presence of Pb far exceeds a content of 0.2 % by mass) the EDXRF is a very accurate technique For contents lower than 0.2 %, and particularly at around 0.05 %, support from other techniques such as ICP-OES it's necessary To evaluate the level of Pb migration in relation to its surface, we take the view that the EN 7-3 test is not suitable and the static immersion method (EN-ISO 10271) is more representative As for the method for calculating the surface area, we are developing more reliable alternatives than the	Information from enforcement authorities indicates that XRF can be used as a screening method.
		 purely metrological ones described by EN 1811 H) ENFORCEABILITY We fully agree with the analysis conducted by SEAC in relation to the limitations apparent in the use of the XRF 	

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		In any event, we are of the opinion that a period of 6 months from the publication of the proposal would be appropriate	
		I) FINAL NOTE Many of the comments made have referred to document "Toxic metals in jewellery" which is the 2010 report on the multi-annual project We believe that all the reports resulting from these initiatives will undoubtedly be of interest to the SEAC. We remain at your disposal to provide you with these reports and we are open to any future collaboration	
31	2011/05/19 United Kingdom / Company- Manufacturer	Vitreous enamel is a component of a large percentage of product manufactured by Toye Kenning & amp; Spencer. We have specialised in the production of product in this niche market for many years. We have monitored the health, along with the content of lead in the blood of the employees involved in the production of this product over decades and have not detected any levels higher than those normally encountered. Thus, we feel that a restriction in the use of the finished product is unnecessary A restriction in the use of lead compounds would be catastrophic to our business if it was applied. We would suggest that vitreous enamel could be exempt	It is proposed to introduce an exemption for vitreous enamels.

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30	2011/05/19 United Kingdom / Individual	I would like to urge that enamel on jewellery be made an exception. It would be impossible to determin the actual weight of lead in a piece of jewellery because enamel is usually applied thinly, and enamels differ in the amount of lead they contain. Although unleaded enamels are available they do not provide the same range of colours and effects that are able to be achieved with tradional enamels. I would therefore propose a total exemption of enamelled jewellery from this ban, based on the two points that enamelled jewellery is an historic art form, not a source of mass market jewellery and that production of enamelled jewellery is very small and aimed at a niche market.	It is proposed to introduce an exemption for vitreous enamels.
28	2011/05/16 United Kingdom / Industry or trade association	I am writing on behalf of the British Society of Enamellers about a proposed EU directive banning the production and sale of jewellery that has been enamelled with lead bearing enamels. We are asking that enamelled jewellery be exempted from this directive. We argue that only a small amount of enamel is used on a piece of enamelled jewellery and that the production of enamelled jewellery is very small, compared to mass market jewellery that does not contain enamel. Therefore the likelihood of a child dying from eating enamelled jewellery is extremely remote. A limited number of lead-free enamels that reach the quality if lead-bearing enamels are already available and more are being developed. It will therefore be	It is proposed to introduce an exemption for vitreous enamels.

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		very difficult to tell which pieces of jewellery contain lead-bearing enamels and which ones are lead-free, making the directive very hard to enforce. Enamelled jewellery is an historic craft and has played a part in the development of European art for centuries. It is unthinkable that the high quality items produced in this area should cease.	
		 Secretarial note: The ECHA Secretariat contacted the submitter of the comment to obtain further data on the enamel jewellery market segment, content and role of lead in enamel, migration of lead from enamel jewellery, alternatives to the enamel in the enamel jewellery, applications of leaded and lead-free enamels, proposal for an appropriate definition of enamels and for appropriate derogation. The response to the follow-up questions explained the structural importance of lead in jewellery enamelling, that leaded enamels are slightly more expensive than lead free enamels, that lead bearing enamels are essential to the practice of making precious enamelled jewellery, that precious enamelled jewellery comprises a very small part of the overall jewellery can be distinguished from mass market enamelled 	

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		 jewellery by its price and venue of sale, that mass produced and mass marketed precious enamelled jewellery could possibly be made just as easily using lead free enamels because these pieces incorporate only one or two colours at a time (also lead free enamels burn out after a few firings and therefore cannot be used in unique pieces based on complex designs which require many firings), and that the historic and contemporary role of precious enamelled jewellery makes a strong case for its exemption, since lead bearing enamels are, at this time, essential for continuance of this important art/jewellery practice. 	
26	2011/05/16 United Kingdom / Individual	I think that this idea has been instigated by the United States. Lead has been taken out of US enamels - replacing it with other heavy metals - since these are of poorer quality from more traditional enamels, they are at a disadvantage commercially. Leaded enamels have been used for centuries and as far as I know the only risk to people is in their application by makers if sensible precautions are not taken. If this restriction is put in practice, what about lead crystal glassware that people actually put in their mouths? This restriction is another nonense.	It is proposed to introduce an exemption for vitreous enamels.
25	2011/05/16	I would like to see lead banned in all types of	
	United Kingdom /	jewellery	

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24	2011/05/16	This piece of legislation will lead to confusion around	It is proposed to introduce an exemption for vitreous enamels.
		the use of enamel in Jewellery. The proportion of lead	
	United Kingdom /	used in enamelling is small but does vary from colour	
	Individual	to colour. It would be very difficult for the individual	
		crafts person using enamel to be able to specify the	
		exact proportion. I would like to see a derogation	
		applied to the use of enamel in Jewellery in the me	
		way as applied to lead crystal.	
23	2011/05/15	I fail to see how the enamel in jewellery can cause	It is proposed to introduce an exemption for vitreous enamels.
		harm to anyone. Enamelled jewellery has been made	
	United Kingdom /	for 1,000's of years, look at the stunning enamelled	
	Individual	artifacts found at Sutton Hoo, they are one of the	
		greatest treasures in the British Museum, and visit the	
		museum's in Limoges, France. This is an exacting	
		skill which needs to be supported, not 'banned'. It is	
		an historic art form, production is very small, each	
		piece is unique and is aimed at a niche market, not a	
		source of mass marketing.	
22	2011/05/15	As a professional jewellery designer maker and	It is proposed to introduce an exemption for vitreous enamels.
		enameller, I am extremely concerned about this	
	United Kingdom /	proposed ban. Banning lead from enamel would	
	Individual	destroy our profession and an ancient craft that dates	
		back to pre-Roman times. Lead is essential in enamel	
		to give true clarity and beauty to enamel (vitreous	
		glass fused to metal). Unleaded enamels are not nearly	
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		as beautiful or have such lovely colours as leaded	
		ones. Drinking from leaded glass has no health risks,	
		so why the proposed ban on lead in jewellery? There	
		is no scientific reason for this. It would be criminal to	
		ban the manufacture of leaded enamels and the selling	
		of jewellery containing such enamel. It is legislation	
		gone mad. Please do not implement this proposal.	
21	2011/05/13 22:12	I note that the wording of the proposed legislation	It is proposed to introduce an exemption for vitreous enamels.
		makes no mention of vitreous enamel jewellery but	
	United Kingdom /	does mention leaded crystal by way of derogation. I	
	Individual	believe that clarification/derogation for vitreous	
		enamel work needs to be added to avoid any	
		confusion. Most enamels are now unleaded but there	
		are some colours which are not possible without the	
		addition of small quantities of lead.	
		I have calculated that the percentage weight of the	
		enamel on typical pieces is of the order of 0.02% to	
		0.15% of the final piece. Given that not all of the	
		enamels used are leaded and the percentage of lead in	
		the leaded ones is quite small, then all enamel items	
		would be well within the limits proposed in the	
		legislation.	
		My concern is that enamel jewellery will be arbitrarily	
		banned from sale based on ignornce,	
		missunderstanding and the inability of most makers to	
		prove their products to be compliant.	

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20	2011/05/13	I would like to comment on the use of leaded enamels	It is proposed to introduce an exemption for vitreous enamels.
		on pieces of jewellery, which I assume would be	
	United Kingdom /	included in this restriction. Please exclude leaded	
	Individual	enamels from this restriction, it is a leaded glass,	
		similar to leaded crystal and there is no clear	
		indications that enamel jewellery poses any health	
		threat. Enamelled jewellery is a specialist area of	
		work and those of us who work as enamellers would	
		be badly affected by this restriction. Enamellers are	
		not unaware of the potential threat of lead to their	
		health (as we regularly handle leaded enamels and	
		adopt safe working practises such as using enamels	
		either under water, or wet, until fired in the kiln; or	
		using extraction and masks if using dry enamel)Some	
		enamellers concerned about lead have had blood tests	
		which have indicated no unusual raised lead levels in	
		their blood. It would also be very difficult to calculate	
		whether a piece of enamelled jewellery was over or	
		under the restricted limit proposed and suggest that	
		exempting it would be best way forward. Please,	
		please, do not ban the use of leaded vitrious enamel in	
		jewellery.	
19	2011/05/06	France proposed one year ago a restriction on lead and	Internal parts of watches are proposed to be exempted.
		its compounds in both precious and fashion jewellery	
	Switzerland /	intended to adults and children.	
	Company-	The Company fully agrees with this issue especially	
	Manufacturer	concerning children exposure. As only jewellery were	
		concerned (no mention of watches in the proposition	
		of France), the Company did not contribute to the	

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		public consultation. We were surprised to note that	
		wristwatches were added later on by SEAC in the list	
		of articles concerned by the restriction. As the	
		wristwatches are also in contact with the skin, this	
		addition is an evidence but a distinction should be	
		made between the wristwatch case and strap which are	
		in contact with the skin and the internal components	
		of the said case. These ones are indeed inaccessible.	
		Concerning the wristwatch cases and straps, the	
		Company already fulfils the 500 ppm limit. Our	
		specifications were set a long time ago according to	
		international legal requirements and voluntarily based	
		on a stricter level. It is indeed of our priorities to	
		protect the consumer from such exposure.	
		For both mechanical and quartz watches and	
		concerning the internal components, we admit that	
		part of them contains lead at a level exceeding 500	
		ppm. But these components are inaccessible :	
		• The case-back is tightened in our factory	
		using a specific tool.	
		• The water-resistance of the complete watch is	
		tested to a pressure corresponding to at least 50	
		meters.	
		• Our watches are designed to be shock-	
		resistant.	
		• Even the smallest watch of our catalogue	
		would be very difficult to ingest knowing that the	
		minimum diameter is appr. 36 mm without the strap.	

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		Thus, the exposure to lead with internal components is	
		only possible if the case is opened with a specific tool	
		before ingestion. This can only result from an	
		abnormal use. Finally, contrary to jewellery articles	
		which have only a decorative function, watches have	
		decorative and technical functions (at least indication	
		of time). To implement the latter, specific materials	
		are needed and some of them should contain lead for	
		technical reasons. For some of them, no immediate	
		substitute exists. Further developments should still be	
		carried out to find a solution.	
		Concerning quartz watches only (mainly 95% of the	
		international market), the SEAC issue does not take	
		into account that they are already covered by the	
		European Directives 2002/95/EC RoHS and	
		2002/96/EC WEEE.	
		They restrict lead to 0.1% w/w of homogeneous	
		material except for steel, brass and aluminium.	
		Considering quartz watches relevant from the new	
		legislation would signify that they should meet	
		requirements more stringent than other electronic	
		equipment, for instance mobile phones, which can	
		similarly be accessible to children.	
		The Company proposes to amend the restriction by	
		excluding the wristwatches from the list of categories	
		or at least making a distinction between the exterior	
		and the interior of the watch which is, in a normal use,	
		inaccessible. The exterior, e.g. case, strap and	
		tighteners, could be considered in the restriction. The	

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		interior should not.	
		In the case of a restriction of lead for watch	
		components, the consequences for the Company	
		would be huge for our production by generating very	
		high costs and investments but also for our	
		subcontractors located in Europe. Indeed, they all	
		developed specific equipments and/or processes for	
		manufacturing the needed components. Restricting	
		lead would signify the partial loss of an important	
		industry. These consequences are tremendous	
		compared to the expected benefits, namely the	
		reduction of non-existent risks of ingestion or	
		mouthing of internal watch components.	
18	2011/04/28	Swatch Group comments in the frame of the public	
	~	consultation on the draft opinion of ECHA's	
	Switzerland/ Company-	Committee for Socio-economic Analysis (SEAC)	
	Manufacturer	concerning a proposal to restrict lead and its	
		compounds in jewellery in Annex XVII of Regulation	
		(CE) 1907/2006 REACH.	
		1. Reminder about the initial restriction proposal :	
		According to the initial proposal of France, the aim of	
		of abildran regulting from the ingestion and the	
		or children resulting from the ingestion and the	
		2 Swatch Group commonte: The Swatch Group	
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		of children exposure to lead and the need to regulate	
		the exposure of children to this substance. The Swatch	
		Group did not contribute to the public consultation on	
		the Annex XV restriction report submitted by France,	
		because this report was not considering wrist-watches	
		as jewellery articles. Such a link was suggested later	
		by the SEAC. The Swatch Group takes due note of the	
		arguments put forward by SEAC, RAC and France	
		and leading to a very stringent restriction proposal,	
		also for articles which are not intended for children	
		and which cannot be ingested (risk of mouthing	
		activity of articles, including adult articles). The	
		Swatch Group already has a very stringent policy with	
		regard to lead. Regarding accessible components of	
		wrist-watches, the 500 ppm limit proposed by SEAC	
		for lead in jewellery articles is already fulfilled by	
		Swatch Group. Internal specifications based on	
		international legal requirements applicable to watches	
		or based on requirements set on a voluntary basis at	
		the corporate level are equivalent or stricter than this	
		limit. However some internal, not accessible watch	
		components, such as the movement or the dial, may in	
		some cases be composed of materials not fulfilling the	
		500 ppm limit, in particular brass. The present	
		wording as set in the restriction proposal by SEAC is	
		implying a restriction of lead in internal components	
		of a watch. Such a restriction is not justified for the	
		following reasons :	

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		2.1. SEAC definition of watches as jewellery : By taking watches as jewellery, SEAC is not taking into account the fact that adults and children quartz watches are already covered by the European Directives 2002/95/EC RoHS and 2002/96/EC WEEE restricting lead to 0.1% by weight of homogeneous	We suggest as far as possible to use the same definition as in the restriction on cadmium. No need for a general exemption of wrist watches has been identified – only for internal parts. Like for other jewellery it is the mouthing activities by children that give rise to concern.
		restricting lead to 0.1% by weight of homogeneous material, except for steels (0.35% Pb), brass (4%), and aluminium (0.4%). Following our estimate, quartz wrist-watches make up 95% of all watches placed on the market in Europe, the rest being mechanical watches. In our view, defining watches as jewellery is disregarding the fact that, contrary to jewellery articles which have a decorative function, watches are using many mechanical or electronic functions that require the use of some specific materials for technical reasons. In this frame quartz watches must be compared with electronic equipments such as mp3 players or pagers, but in no way with jewellery. With this respect, SEAC definition of watches as jewellery would lead to a twofold legislation pertaining to lead in quartz watches, which is not justified. Furthermore this new legislation would not include a legal mechanism enabling exemption requests, contrary to the procedure as set by Directive 2002/95/EC RoHS. Such a legislation would impose more stringent requirements for quartz watches than for other	Overlapping is not by itself a problem. The requirements of both legislations have to be respected. It would only be a problem if the overlapping is conflicting, meaning that it would not be possible to meet both requirements at the same time.
		categories of electronic equipments, although these are similarly accessible to children.	

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		2.2. No risk associated with internal components : The	Agreed
		presence of lead in some internal components of the	
		watch does not represent any threat for consumers	
		health and its restriction is not necessary to reach the	
		goals formulated in the initial proposal by France.	
		Indeed a risk of ingestion or mouthing of an	
		inaccessible component of a wrist-watch by a child is	
		non-existent. Our products must fulfill water and	
		shock resistance criteria. These criteria guarantee that	
		children cannot access to the internal components of a	
		watch.	
		3. Proposals to amend the restriction : For the above	Internal parts of watches are proposed to be exempted.
		mentioned reasons, we ask to ECHA's SEAC to	
		modify the legislation project so as to : - not include	
		wrist-watches in the definition of jewellery. Watch	
		straps, tighteners and wrist-watch cases could	
		however be included in the scope of the restriction, as	
		it is the case regarding the nickel release in Annex	
		XVII of REACH, because Swatch Group	
		specifications for the materials of accessible	
		components are fulfilling the 500 ppm limit proposed	
		by SEAC. or at least - keep inaccessible components	
		out of the scope of the restriction.	
		4. Consequences of not taking into account Swatch	
		Group proposals : A restriction of lead in the	
		components of the watch movement would force	
		watch manufacturers to change their production	
		processes substantially, which would generate very	
		high costs and investments for manufacturers of watch	

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		movements and consequently for the whole European	
		watch industry. These costs would incomparably	
		exceed the expected benefits, namely the mitigation of	
		non-existent risks of ingestion or mouthing of internal	
		watch components.	
17	2011/04/18	The proposed regulatory action will improve the well	
		being of individuals in society, so the Birmingham	
	United	Assay Office supports the proposed legislation to limit	
	Kingdom /Regional or	the total lead content of jewellery and other proposed	
	local authority	consumer products. We are pleased to see that the	
		proposal is a measure of content rather than release,	
		which will mean greater accuracy and repeatability for	
		testing.	
16	2011/04/08	While the general aim and content of the restriction	No explanation of why SEAC's justification for these exemptions is
		sound reasonable, the justification of the exceptions	unconvincing.
	Germany / Individual	(lead crystal, precious stones and articles placed on	
		the market before [12-18] months) is not convincing.	
		If lead in jewellery is considered a hazard, then these	
		excepted articles pose a hazard as well. Allowing	
		known and unnecessary hazardous articles to be put	
		on the market is in contradiction to the REACH	
		philosophy. Consequently, the exceptions should be	
		deleted. The exception for antiques (50 years or older)	
		is reasonable, since antiques are normally not	
		frequently used by their owners so that the risk	
		potential is low.	

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14	2011/03/31 Belgium / International NGO	It is rather worrisome that it is taking so long to phase out lead from jewellery. ClientEarth fully supports the elimination of all possible sources of lead into the environment and all possible sources of exposure to lead. In this context we call for the restriction of lead in ammunitions as large quantities of lead are released into the environment in Europe each year (40,000,000 kg per year in EU-27; Hansen et al., 2004) from shooting and fishing without recovery and this unnecessary source of lead exposure must be stopped immediately. We welcome this restriction which, unfortunately is being taken too late and we hope that REACH is used to phase out other sources of lead as soon as possible.	Relevant competent authorities or COM may wish to consider further whether other sources of lead should be restricted under REACH.
13	2011/03/31 United Kingdom / Individual	1 Test methods should be defined.	Not SEAC remit.
		2 How can exempt untreated precious and semiprecious stones be distinguished from non- compliant treated stones? This will be a critical point for supplier compliance and enforcement.	This is a matter for enforcement authorities.
		3 How is the 50 years age defined? By date of manufacture?	It is defined by placing on the market. Matter for enforcement authorities.
		4 I am concerned that non-compliant jewellery may placed on the market by faking its age to falsly appear to be more than 50 years old. Guidance on how this age may be determined from an article (not merely	Matter for enforcement authorities.

Substance: Lead (and its compounds) CAS number: 7439-92-1 EC number: 231-100-4

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		documentation that could be faked) should be made available. Once again its a critical point for compliance that needs to be robustly defined to withstand inevitable challenges	