Guidance on
information requirements and
chemical safety assessment

Part E: Risk Characterisation

May 2008

Guidance for the implementation of REACH
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This document describes the information requirements under REACH with regard to substance properties, exposure, use and risk management measures, and the chemical safety assessment. It is part of a series of guidance documents that are aimed to help all stakeholders with their preparation for fulfilling their obligations under the REACH regulation. These documents cover detailed guidance for a range of essential REACH processes as well as for some specific scientific and/or technical methods that industry or authorities need to make use of under REACH.

The guidance documents were drafted and discussed within the REACH Implementation Projects (RIPs) led by the European Commission services, involving stakeholders from Member States, industry and non-governmental organisations. These guidance documents can be obtained via the website of the European Chemicals Agency (http://echa.europa.eu/about/reach_en.asp). Further guidance documents will be published on this website when they are finalised or updated.


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 Convention for citing the REACH regulation
Where the REACH regulation is cited literally, this is indicated by text in italics between quotes.

Table of Terms and Abbreviations
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Pathfinder
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E.1 INTRODUCTION

E.1.1 Aim

In risk characterisation, exposure levels are compared to quantitative or qualitative hazard information (REACH Annex I, 6). When suitable predicted no-effect concentrations or derived no-effect levels are available, risk characterisation ratios (RCRs) can be derived in order to decide if risks are adequately controlled for each environmental sphere and for each human population known to be or likely to be exposed (REACH Annex I, 6.4). When these no-effect levels cannot be established for certain effects, a qualitative assessment of the likelihood that these effects are avoided when exposure scenarios are implemented shall be carried out (REACH Annex I, 6.5).

E.1.2 Background

Risk characterisation ratios (RCRs) need, where available, to cover all end-points, populations, exposure routes and time scales, environmental and human. RCRs are derived by comparing exposure levels to suitable predicted no-effect concentrations (PNECs) or derived no-effect levels (DNELs)² (See Equation E-1).

For the environmental end-points, this is the ratio of predicted environmental concentration (PEC) to PNEC (Equation E-1):

\[
RCR = \frac{PEC}{PNEC} \quad \text{or} \quad \frac{Exposure}{DNEL} \quad \text{Equation E-1}
\]

For the human health end-points a distinction needs to be made between effects exerted by a threshold and non-threshold mode of action. For threshold effects for which a DNEL can be set, the RCR is the ratio of the estimated exposure and the DNEL (Equation E-1). For non-threshold effects (e.g. non-threshold mutagens and non-threshold carcinogens) a no-effect level, and thus a DNEL, cannot be established. However, it may be possible, if data allow, to set a DMEL (derived minimal effect level), a reference risk level considered to be of very low concern. Risk characterisation then entails a comparison between the estimated exposure and the DMEL. In this situation, the principle of Equation 1 may be used by replacing DNEL with DMEL, but it should be recalled that the resulting "RCR" is not related to a no-effect level. This will be referred to as a semi-quantitative Risk Characterisation.

It is to be noted that for some human health endpoints considered to have threshold effects, it may not always be possible to set a DNEL, necessitating a qualitative assessment. For a substance having quantitative data for some endpoints and qualitative data for other endpoints, the risk characterisation needs to be both (semi-)quantitative as well as qualitative.

Control of risk for a substance is demonstrated when the outcome of both the hazard assessment and exposure assessment are robust and where RCRs for all exposures (for all compartments, routes, populations and durations) related to all exposure scenarios and all end-points are below one; and

² In calculating the RCR both the exposure estimate and the PNEC or DNEL should be expressed using the same relevant metric(s).
where relevant qualitative risk characterisations demonstrate that the likelihood of effects are avoided when implementing the exposure scenarios (See also Chapter A.1).

The above does not include the assessment of the physicochemical risk to human health (see Chapter E.2). Such an assessment must be carried out for substances which have been classified on the basis of certain physicochemical properties (explosivity, flammability or oxidising potential), or if there are other reasonable grounds for concern.

Assessment steps

The risk characterisation in the CSA is described as a series of steps that are discussed in more detail in subsequent sections:

Step 0 If the substance is classified for physiochemical danger (see Chapter R.93), carry out a risk characterisation for physicochemical properties (See Chapter E.2).

Step 1 Collect the predicted or derived no-effect levels or minimal effect levels (PNECs, DNELs or DMELs if appropriate) for the relevant time scales, environmental ecosystems, human populations, health effects, and routes of exposure. For endpoints where no DNEL can be derived, collect other information on potency of the substance. For the derivation of this information see Chapters R.8 and R.10.

Step 2 For each exposure scenario collect the exposure values, measured or estimated, for the relevant time scales and spatial scales, environmental compartments, human populations and human routes of exposure. For a definition of short term (acute exposure) and long term (chronic exposure), please refer to the relevant hazard chapters (Chapter R.8) and the exposure estimation chapters (Chapters R.14-16).

Step 3 Compare matching exposure and predicted or derived no-effect levels or minimal effect levels for all relevant matching combinations. This is described in Section E.3.3 (humans) and Section E.4.3 (environment).

Step 4 If no predicted or derived no-effect level or minimal effect level could be derived for a substance for a certain environmental compartment or human effect, carry out a qualitative risk characterisation for that compartment/effect (see Sections E.3.4 and E.4.4). This is done in addition to Step 3 if also a PNEC or DNEL/DMEL is available for other compartments/effects.

Step 5 Calculate the sum of risk characterisation ratios of combined exposure, e.g. for each human population and for the general population (combined worker and consumer exposure) see Section E.3.5 and Section E.4.5.

Step 6 Decide on possible iterations of the CSA, taking uncertainties in the assessment into account (see Chapter R.19). The risk characterisation should demonstrate control of risks (see Chapter A.1), based on a sufficiently robust hazard and exposure assessment.

Step 7 Finalise the risk characterisation.

E.1.3 Iteration needs

If the Risk Characterisation shows that, based on the initial ES, risks are not controlled, further work would be needed. In a second iteration of the CSA, information at any point of the assessment cycle can be modified. The CSA process can be refined in a number of iterations. Such iterations

3 Please note that Chapter R9 is to be withdrawn and the content will be merged into the forthcoming update of Chapter R7.
must be realistic to the extent that the introduction of operational conditions (OC) and/or risk management measures (RMMs) can be implemented in practice.

In order to produce a meaningful risk characterisation it is important that the assessor both understands, and takes into account the uncertainties associated with the information/data that is provided. Uncertainties related to both the hazard assessment and the exposure assessment should be addressed in the CSA (see Step 6). Methods for uncertainty analysis can be found in Chapter R.19.

E.2 RISK CHARACTERISATION FOR PHYSICOCHEMICAL PROPERTIES

E.2.1 General aspects

Substances which are hazardous because of their physicochemical hazard trigger the additional requirements for the CSR and SDS under REACH in the same way as substances which are hazardous because of their (eco)toxicological properties.

Risk characterisation with regard to human health must be carried out as a minimum for explosivity, flammability or oxidising potential. For those previously mentioned physicochemical properties, the assessment shall entail an evaluation of the likelihood (risk) that an adverse effect will be caused under the reasonably foreseeable conditions of use in the workplace or by consumers.

The assessment of the potential effects arising from the capacity of hazardous chemical agents to cause accidents, in particular fires, explosions or other hazardous chemical reactions covers:

- hazards resulting from the physicochemical nature of the chemical agents,
- risk factors identified in their storage, transport and use, and
- the estimated severity in the event of occurrence.

E.2.2 Evaluation

The accident scenarios to be especially considered linked to REACH are minor accidents which might occur in the workplace and those related to consumer use. As major accidents caused by chemicals and the requirements to manage these risks are regulated under the Seveso II Directive (Council Directive 98/82/EC) it can be assumed that major accident risks are adequately covered at the workplace level. However, as part of REACH CSR evaluation, the M/I of a substance with physicochemical hazards has to include also physicochemical hazard assessment and risk characterisation in the CSR.

Substances classified on their physicochemical properties have been handled by many M/I or DU industries for years. Detailed methodologies to evaluate the risks associated with the handling of such substances under normal operational conditions or maintenance activities may already be available and applicable to assess likelihood and potential severity of an accident (e.g. HAZOP analysis used for Seveso II Directive requirements).

Assessments based on questionnaires and/or check lists can also be used to evaluate where the risks are controlled. In general, the aim of these simplified assessments is not to calculate the absolute value of the risk but to provide only an approximation of the magnitude of the risk. This will often be sufficient to establish a risk hierarchy and thus determine the priorities in the preventive action.

Further guidance see [http://mahb.jrc.it/index.php?id=55]
An example of such a simplified assessment including a questionnaire for the downstream user on their use conditions has been developed by DG Employment in the context of Directive 98/24/EC (see explanation and questionnaire in Appendix E-1: questionnaires for assessing the risk of accident, fire and explosion).

Based on a set of standardized questions to be checked by the M/I an assessment of identified uses based on a hazard rating scheme can be conducted. This assessment is, however, already based on the identification and presetting of necessary risk management measures to control the risks and is therefore a cross-check for the M/I whether the appropriate application of the recommended RMMs at the DU level is suitable for eliminating / minimizing the likelihood of accidental events.

**E.2.3 Output of risk characterisation**

Independently of the assessment method applied the M/I shall prepare an analysis of the processes and procedures a hazardous substance is used in and describe the measures taken to prevent accidental release or negative effects on human health in case of an event. This should include a hazard ranking of the substance (e.g. using the R-phrases as criteria, see Table 3 in Appendix E-1) and a possible frequency and assumed severity of an accident. A rational judgement should be provided which describes the underlying assumptions and the conclusions made. Based on the assessment one can either conclude that the use of the substance can be considered of no immediate concern or that recommendations for risk reduction are necessary.

**E.3 RISK CHARACTERISATION FOR HUMAN HEALTH (STEPS 1-5)**

**E.3.1 General aspects**

Having conducted the hazard assessment for all relevant human health endpoints and populations (Chapters R.1-R.8) and the exposure estimation (Chapters R.14-R.18), a quantitative, and in some cases also a qualitative, risk characterisation is carried out. For certain endpoints further considerations are outlined in Appendices R.8-8 to R.8-12.

It should be acknowledged that the whole risk characterisation process, whether quantitative or qualitative, depends heavily upon expert judgement. Therefore, the approach taken in reaching a conclusion needs to be as transparent as possible and needs careful explanation/justification as to assumptions, decisions, uncertainties and adequacy of the available data set.

**E.3.2 Step 1 and 2: collect hazard and exposure information**

Human health risk characterisation is basically an integration of the findings from the exposure and effects assessment in order to reach a conclusion on whether risks are controlled. A logical start for the risk characterisation is therefore to recap the main findings from the previous phases of the safety assessment.

Under REACH, this risk characterisation needs not be conducted for all relevant health effects, but only for the leading health effect(s). For effects with DNELs or DMELs this means the toxicological effect that results in the most critical DNEL (or DMEL) for a given exposure pattern (duration, frequency, route and exposed human population) associated with an exposure scenario.

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5 Please note that also CLP hazard statements could be used, but the Table E.3-1 has not been updated to include them.
However, if a substance exerts also effects for which no DNEL or DMEL can be derived, it may not be straightforward to identify the leading health effect.

In any case, it is suggested to first establish an overview of the critical DN(M)ELs derived for all relevant combinations of population/route/exposure pattern (see Section R.8.7) and the matching exposure estimates. As indicated in Chapter R.8, in principle DNELs (or DMELs, for e.g. genotoxic carcinogens) should be derived for all the required and available data on a substance, in order to identify the critical DNEL (or DMEL) for the leading health effect to be used in a (semi-)quantitative risk characterisation. The critical DNEL (or DMEL, e.g. when the critical effect is non-threshold carcinogenicity) being then the lowest of these DNELs or DMELs for a given exposure pattern.

However, as indicated above and in Chapter R.8, it might not always be possible to derive a DNEL or DMEL for a certain endpoint. For such a substance, having DNELs or DMELs for some endpoints and only data of a qualitative nature for some other endpoints, it is not evident a priori what is/will be the leading health effect. It cannot be excluded that the ‘quantitative’ endpoints will be more critical than the ‘qualitative’ endpoints, except maybe for non-threshold mutagenicity (cat. 1A & 1B), non-threshold carcinogenicity (cat. 1A & 1B) and possibly respiratory sensitisation. Therefore, in most cases for such a substance, for a given exposure pattern, both (semi-)quantitative risk characterisation (Step 3), based on the critical DN(M)EL, as well as a purely qualitative risk characterisation (Step 4), for the endpoints for which no DNEL or DMEL could be derived needs to be performed. Both assessments should demonstrate control of risks.

For endpoints, with effects for which no DNEL/DMEL can be derived, other measures of potency (see Section R.8.6) can be used for the qualitative risk characterisation. How to conduct the Risk Characterisation is further detail in Step 4 (see Section E.3.4).

E.3.3 Step 3: Quantitative and semi-quantitative risk characterisation

The (semi-)quantitative risk characterisation is carried out by comparing the estimated exposure for relevant exposure scenarios with the critical DN(M)EL for the leading health effect. This is done separately for each relevant combination of exposure pattern with:

- population exposed:
  - workers
  - general population
    - consumers
    - humans exposed via the environment
  and
- exposure route:
  - inhalation
  - dermal
  - oral.
In Section E.3.3.1 and E.3.3.2 below, a list of the different exposure/DN(M)EL ratios that should be considered for each population is reproduced below from Section R.8.7.3. Please note that for simplicity only DNELs are mentioned, but it is equally valid for DMELs.

### E.3.3.1 Workers

For **systemic, long-term effects**, DNELs are generally needed for worker dermal and inhalation exposure. In a first tier these two worker DNELs usually need to be derived and used to assess the occupational exposure.

<table>
<thead>
<tr>
<th>DNEL</th>
<th>Duration and routes of exposure to humans, corresponding to the DNEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Worker-DNEL long-term dermal</td>
<td>Repeated worker dermal exposure for a day or more (this exposure is generally modelled as a dermal daily deposition expressed in mg substance/cm² skin)</td>
</tr>
<tr>
<td>Worker-DNEL long-term inhalation</td>
<td>Repeated worker inhalation exposure for a day or more (exposure is modelled or measured as a daily air concentration in mg substance/m³)</td>
</tr>
</tbody>
</table>

For **systemic, acute effects**, one DNEL is normally relevant to compare with peak occupational exposures.

<table>
<thead>
<tr>
<th>DNEL</th>
<th>Duration and routes of exposure to humans, corresponding to the DNEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Worker-DNEL acute dermal</td>
<td>Worker dermal single exposure</td>
</tr>
<tr>
<td>Worker-DNEL acute inhalation</td>
<td>Worker inhalation peak exposure</td>
</tr>
</tbody>
</table>

Rarely, and on a case-by-case basis, a systemic DNEL acute dermal for workers may need to be derived. However, in a first tier, single dermal occupational exposure should be compared against the corresponding long-term DNEL.

For both **acute and long-term local effects**, four (external) DNELs may have to be derived for substances causing irritation, corrosion and/or sensitisation (assuming that the data allow setting a DNEL), for a comparison with external occupational dermal and inhalation exposure levels.

<table>
<thead>
<tr>
<th>DNEL</th>
<th>Duration and routes of exposure to humans, corresponding to the DNEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>worker-DNEL acute dermal local</td>
<td>Worker dermal single exposure</td>
</tr>
<tr>
<td>worker-DNEL acute inhalation local</td>
<td>Worker inhalation peak exposure</td>
</tr>
<tr>
<td>worker-DNEL long-term dermal local</td>
<td>Repeated worker dermal exposure</td>
</tr>
<tr>
<td>worker-DNEL long-term inhalation local</td>
<td>Repeated worker inhalation exposure</td>
</tr>
</tbody>
</table>

### E.3.3.2 General population (consumers / humans exposed via the environment)

For **systemic, long-term effects**, DNELs for the general population may need to be derived if the substance is present in consumer–available products or is released to the environment and present as

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6 Please note that other metrics could be relevant, such as cm²/m³ (relevant for nanomaterials) and nanoparticle number/m³ (especially relevant for fibres).
an environmental contaminant. In a first tier potentially three DNELs need to be derived and used to assess the exposure of consumers and humans via the environment.

<table>
<thead>
<tr>
<th>DNEL</th>
<th>Duration and routes of exposure to humans, corresponding to the DNEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>General Population-DNEL long-term oral</td>
<td>Repeated exposure oral of the general population (consumers, humans via the environment, expressed as mg/kg/day)</td>
</tr>
<tr>
<td>General Population-DNEL long-term dermal</td>
<td>Repeated dermal exposure of the general population (consumers) (generally modelled as a dermal daily exposure expressed in mg substance/cm² skin)</td>
</tr>
<tr>
<td>General Population-DNEL long-term inhalation</td>
<td>Repeated inhalation exposure of the general population (consumers or humans via the environment) (modelled or measured as a daily air concentration in mg substance/m³)</td>
</tr>
</tbody>
</table>

Occasionally, in case of peak exposures, one DNEL is normally relevant for systemic, acute effects.

<table>
<thead>
<tr>
<th>DNEL</th>
<th>Duration and routes of exposure to humans, corresponding to the DNEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>General Population - DNEL acute inhalation</td>
<td>Occasional inhalation exposure (minutes-hours) of the general population (consumers, humans via the environment)</td>
</tr>
</tbody>
</table>

Rarely, and on a case-by-case basis, a systemic DNEL acute may need to be assessed for the general population for the other routes (dermal, oral). However, in a first tier, single dermal and oral exposure of the general population should be compared against the corresponding long-term DNELs.

For both acute and long-term local effects, four external DNELs may have to be derived for substances causing irritation, corrosion and/or sensitisation (assuming that the data allow setting a DNEL), for a comparison with external dermal and inhalation exposure levels (oral is not relevant) of the general population.

<table>
<thead>
<tr>
<th>DNEL</th>
<th>Duration and routes of exposure to humans, corresponding to the DNEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>General Population - DNEL acute dermal</td>
<td>Dermal single exposure of the general population (consumers)</td>
</tr>
<tr>
<td>General Population - DNEL acute inhalation dermal</td>
<td>Inhalation peak exposure of the general population (consumers or humans via the environment)</td>
</tr>
<tr>
<td>General Population - DNEL long-term dermal local</td>
<td>Repeated dermal exposure of the general population (consumers)</td>
</tr>
<tr>
<td>General Population - DNEL long-term inhalation local</td>
<td>Repeated inhalation exposure of the general population (consumers or humans via the environment)</td>
</tr>
</tbody>
</table>

**E.3.3.3 Interpretation of the quantitative and semi-quantitative risk characterisation**

REACH Annex I, 6.4 states that for any exposure scenario the risk to humans can be considered to be controlled if exposure levels do not exceed the appropriate DNEL, i.e. if the RCR <1. A DNEL is therefore a level of exposure which should not be exceeded and indicates adequate control of risks.
For non-threshold effects with a DMEL, the interpretation is different. As explained in Section R.8.1.1, a DMEL is not equivalent to a DNEL: where a DNEL expresses a derived value below which exposures should be controlled – with the underlying assumption that such an exposure level would be below a no-effect-level, the underlying assumption for non-threshold effects is that a no-effect-level cannot be established and a DMEL therefore expresses an exposure level corresponding to a low, possibly theoretical, risk. A DMEL is therefore a risk-related reference value, which can be established via two approaches: the 'Large Assessment Factor' (EFSA) approach and the 'Linearised' approach (see Section R.8.5).7

Using the EFSA approach, one DMEL value is obtained, that expresses an exposure level corresponding to a low, possibly theoretical, risk, which could be seen as a tolerable risk.

Using the 'Linearised' approach, different DMEL values can be calculated, representing different lifetime cancer risks, e.g., a risk for cancer in 1 per 100,000 exposed (10^-5) or 1,000,000 exposed individuals (10^-6). Although there is no EU legislation setting the 'tolerable' risk level for carcinogens in the society, cancer risk levels have been set and used in different contexts (See Appendix R.8-14 for various values previously applied within and outside the EU). Based on these experiences, cancer risk levels of 10^-5 and 10^-6 could be seen as indicative tolerable risks levels when setting DMELs for workers and the general population, respectively.

This approach for non-threshold substances offers additional guidance to risk managers in differentiating exposure scenarios for which existing control measures already result in very low human health risks from those for which existing control measures are less effective. For workers, the requirements of the Carcinogens and Mutagens Directive (2004/37/EC) shall be complied with. This requires compliance with objectives to prevent exposure, substitution of dangerous chemicals by less dangerous chemicals and, where this is not technically possible, by minimisation of exposure. However, the DMEL approach is useful when preparing chemical safety assessment to judge the remaining/residual likelihood of risks.

In summary, when the leading health effect is a threshold effect with a DNEL, the quantitative risk characterisation is as follows:

\[
\text{RCR} = \frac{\text{Exposure}}{\text{DNEL}}
\]

If Exposure < DNEL → Risk is adequately controlled
If Exposure > DNEL → Risk is NOT controlled

When the leading health effect is a non-threshold effect for which a DMEL has been derived (e.g. for non-threshold carcinogenicity), a semi-quantitative risk characterisation can be conducted:

If Exposure < DMEL → Exposure is controlled to a risk level of low concern
If Exposure > DMEL → Risk is NOT controlled.

Please note that application of DMELs cannot lead to adequate control of risks as defined in section 6.4 of REACH Annex I, since it is considered a semi-quantitative aid to risk characterisation according to Annex I, Section 6.5.
In both cases the interpretation of the risk characterisation should be accompanied with a qualitative discussion, for instance addressing aspects that could not be dealt with in a (semi-)quantitative way. This should include uncertainties related to the exposure assessment as well as the hazard assessment (Chapter R.19).

If the risk characterisation shows that risk is not controlled (see Chapter A.1), an iteration of the CSA is needed. This can be done by generating more refined exposure and/or hazard information or by introducing new RMMs (see Section E.3.5). Iterations of the CSA process should continue until the RC shows that risks are controlled/risks are of very low concern or if it is concluded that it is not possible to demonstrate control of risk (see Chapter E.4.7).

Furthermore, if endpoints for which no DNEL/DMEL could be derived were flagged under Step 1, also Step 4 (see Section E.3.4 below) needs to be conducted.

E.3.4 Step 4: Conduct qualitative risk characterisation

E.3.4.1 Introduction and approach

The purpose of the qualitative risk characterisation is to assess: "the likelihood that effects are avoided when implementing the exposure scenario..." (REACH Annex 1, Section 6.5). The qualitative risk characterisation approach described in the following has to be completed when there is no basis for setting a DNEL or DMEL for a certain human health endpoint, i.e. when the available data for this effect do not provide quantitative dose-response information, but there exist toxicity data of a qualitative nature. The endpoints for which the available data may trigger a qualitative risk characterisation are: irritation/corrosion, sensitisation, acute toxicity, carcinogenicity and mutagenicity. The types of qualitative information that may be available for these different endpoints are indicated below. A more detailed description of the assessment of these endpoints can be found in Chapter R.8 (Section R.8.5.1 and Appendices R.8-8 to R.8-11).

It is to be stressed that when data are available that allow the derivation of a DNEL or DMEL for an endpoint (including irritation/corrosion, sensitisation, acute toxicity, carcinogenicity and mutagenicity), the quantitative or semi-quantitative approach (see Section E.3.3) should be followed. Having DNELs or DMELs for all the required and available data on a substance makes it fairly easy to identify the leading health effect for that substance for the relevant exposure patterns. By contrast, for a substance having DNELs or DMELs for some endpoints and data of a qualitative nature for other endpoints, it is difficult to identify the leading health effect for the relevant exposure patterns. A priori, it cannot be excluded that the ‘quantitative’ endpoints will be more critical than the ‘qualitative’ endpoints mentioned above, except maybe for non-threshold mutagenicity (cat. 1A & 1B), non-threshold carcinogenicity (cat. 1A & 1B) and possibly respiratory sensitisation. Therefore, the risk characterisation for such a substance in most cases needs to be both

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8 Please note that in this section R-phrases have been proposed to perform the qualitative risk characterization, alternatively hazard statements could be used.

9 Note that a DMEL from a legal point of view is related to Risk Characterisation according to REACH Annex I, Section 6.5; i.e. a semi-quantitative aid to assessing the likelihood that effects are avoided.

10 Note that for skin sensitisers the qualitative approach (risk characterisation) to define the RMMs and OCs should be the first step and the derivation of a DNEL (if possible) should be performed to judge the remaining/residual likelihood of risks after these RMMs and OCs are implemented.
(semi-)quantitative (based on the lowest DN(M)EL for the endpoints for which a DNEL or DMEL could be derived) as well as qualitative, for the endpoints for which no DNEL or DMEL could be derived. Both assessments should demonstrate control of risks.

The general approach when no DNEL for an endpoint is available aims at reducing/avoiding contact with the substance. However, implementation of risk management measures (RMMs) and operational conditions (OCs) needs to be proportional to the degree of concern for the health hazard presented by the substance. For example, it is not appropriate to apply the same control strategy to irritating substances as to substances that are strong sensitizers or mutagenic.

Consequently, the approach suggested in this section is based on the principle that the higher the hazard, the stricter the controls need to be. At the same time, this implies that the lower the hazard, the less strict the controls. The RMMs/OCs for these lower hazards (e.g. irritation) will often not be sufficient to control exposures when there are other relevant effects for which DNELs can be derived (e.g. reproduction toxicity or repeated dose toxicity). Therefore, as indicated above, the (semi-)quantitative and qualitative risk characterisation needs to be run in parallel to cover for all effects and to decide on the leading health effect.

To provide practical guidance for the qualitative approach, a hierarchy/categories of hazards (high, moderate and low) is proposed, associated with a hierarchy of RMMs/OCs (below). This means that the conditions of use (operational conditions (OCs) and risk management measures) as set out in the exposure scenario (that determine the exposure level) need to reflect the severity of the hazard.

NB: In due time the following text (including Table E.3-1) may need to be aligned with the GHS Regulation and related guidance on Classification and Labelling under GHS.

For each hazard for which no DNEL or DMEL can be derived, it is proposed to allocate them to one of three categories (see Table E.3-1 below), which are based on three key factors:

(i) Whether or not the toxicological endpoint will have a theoretically identifiable dose threshold and thus a potentially ‘safe’ level of exposure, but where the data typically available for such effect do not allow setting a DNEL. For example, a substance which causes irritation or acute toxicity is considered as having a threshold of effect, whereas a substance which is genotoxic in vivo will be unlikely to have one.

(ii) The seriousness of the resultant health effect in terms of irreversibility, life-threat and long-term consequences. For example, cancer and heritable damage are considered to be more serious than irritation because of their life-threatening and long-term consequences; or sensitisation is considered to be more serious than mild acute toxicity because of its irreversibility and long-term consequences.

(iii) The potency of the substance in relation to a particular toxicological endpoint. For example, more stringent control would be advocated for a strong skin sensitizer than for a moderate one. The same is also true for a strong corrosive substance in relation to an irritant. It should be noted that potency information for the hazards for which no DNEL or DMEL can be derived is not always available. For mutagenicity, carcinogenicity and respiratory sensitisation, information on the relative exposure levels at which effects occur will often not be available (which may improve in future due to development of more relevant methods to detect the potency of these effects), whilst for corrosivity,
irritation, skin sensitisation and acute toxicity, some limited potency information should be accessible.

To ensure consistency in the allocation of substances to the three hazard categories of high, moderate and low, a simple and transparent approach to hazard identification is required. It is proposed that the EU hazard classification system R-phrases are used as descriptors of the hazards since the classification R-phrases for these hazards tend to reflect the qualitative and semi-quantitative nature of the information that is usually available for these endpoints.

The classification R-phrases are assigned on the basis of the known (or sometimes predicted) hazardous properties of a substance, and are used to indicate the nature of the health hazard, for example, irritancy, systemic toxicity or cancer. The R-phrases indicate if the health hazard relates to an effect which could occur from a single exposure to the substance, or an effect which is associated with repeated exposure to the substance. The R-phrases are also used to indicate the route of exposure which is of concern, whether oral, dermal or inhalation or a combination of these. For some but not all toxicological endpoints, the relative potency of the substance can also be indicated by the R-phrase.

The following sections provide a description of the endpoints in question and outline a stepwise approach for arriving at proportional risk management measures (for inclusion in the exposure scenarios).

E.3.4.2 Health endpoints for which a qualitative assessment may be necessary

Irritation/corrosion

For irritation and corrosion, usually the available in vitro and in vivo studies tend to provide only qualitative (yes or no) or semi-quantitative/potency information (for example, corrosive after 3 minutes or 4 hours exposure; higher or lower scores for erythema, oedema and other irritative effects), as explained in Appendix R.8-9. It should be noted, however, that if there are data suitable for deriving a DNEL for these effects, especially for respiratory tract irritation, the qualitative approach should not be applied.

Substances with the R-phrase R35 (causes severe burns), which relates to strong corrosive effects, are allocated to the high hazard category on the basis that exposure to such extreme corrosive substances should be strictly contained.

Substances with the R-phrases R34 (causes burns), R41 (risk of serious damage to the eyes) or R36/37/38 (irritating to eyes, respiratory tract and skin), which relate to corrosive or severe irritant effects to the eye or irritant effects to the eyes, respiratory tract and skin simultaneously, are allocated to the moderate hazard category on the basis that exposure to such corrosives, eye damaging or irritant substances should be well-controlled.

Substances with one or two of the R-phrases R36 (irritating to the eyes), R37 (irritating to the respiratory system) or R38 (irritating to the skin), which relate to irritant effects, are allocated to the low hazard category on the basis that effects due to such moderately irritant substances are anticipated at higher concentrations when compared to the high and moderate hazard category irritants.

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11 DSD R-phrases are used in this section, but in table E. 3-1 the corresponding CLP hazard statements also appear.
For these effects, it should be noted that the potency normally decreases with lowering concentration of the substance. This may therefore be a good first approach to manage the risks. The generic C&L concentration limits for irritants (20%), corrosive substances (10%) and strong corrosive substances (5%) should however not be used as defaults for control of risks as these levels do not automatically ensure that effects will not occur. Such an approach should therefore only be applied when substance-specific information allows the identification of a specific concentration limit with no effects. However, as noted above, dilution to these levels would be a good first approach for controlling risks before considering further risk management.

It should be verified whether or not the RMMs/OCs proposed are sufficient to also cover for other relevant effects for which DNELs can be derived (e.g. reproduction toxicity or repeated dose toxicity). Exposures should be controlled at least to these levels. This is especially important when dilution results in a situation that RMMs/OCs to control irritation/corrosion no longer apply.

Example: when a substance is a skin irritant, the RMMs/OCs may not be sufficient to cover for systemic dermal effects. This is also likely to be true for effects occurring after inhalation or oral exposure. So, what is needed for this substance are (to the extent the relevant DNELs are available): a quantitative risk characterisation to address systemic dermal effects, a quantitative risk characterisation for the inhalation and oral routes of exposure, where relevant, as well as a qualitative risk characterisation for the local dermal irritation.

**Skin sensitisation**

For skin sensitizers assigned the R-phrase R43 (may cause sensitisation by skin contact), several studies (see also Appendix R.8-10) provide potency information, by which substances can be divided into extreme, strong and moderate\(^{12}\) sensitizers. Extreme and strong R43 skin sensitizers are allocated to the high hazard category on the basis that exposure to such potent skin sensitising substances should be strictly contained and dermal contact avoided. Moderate R43 skin sensitizers are allocated to the moderate hazard category on the basis that exposure to these moderate skin sensitising substances should be well-controlled. In cases where the available data does not allow potency categorisation of a sensitising substance, the RMMs and OCs applicable to high hazard category should be considered.

Since sensitisation is essentially systemic in nature, it is important for the purposes of risk management to acknowledge that skin sensitisation may be acquired by other routes of exposure than dermal. There is therefore a need for cautious use of known contact allergens in products to which consumers or workers may be exposed by inhalation.

It should be verified whether or not the RMMs/OCs proposed are sufficient to also cover for other relevant effects for which DNELs can be derived (e.g. reproduction toxicity or repeated dose toxicity). Exposures should be controlled at least to these levels, not only for the dermal route of exposure, but also for the inhalation and oral routes of exposure (when relevant).

**Respiratory sensitisation**

Currently there are no available methods to determine thresholds and DNELs for respiratory sensitizers (see also Appendix R.8-11). Therefore, the knowledge that a substance is a respiratory sensitizer and assigned the R-phrase R42 (may cause sensitisation by inhalation) should normally

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\(^{12}\) Potency categorisation based on LLNA, Guinea pig maximisation test and the Buehler test, proposed by the EU Expert Group on skin sensitisation include categorisation in extreme, strong and moderate sensitizers (see Appendix R.8-10)
result in a qualitative assessment. Substances with the R-phrase R42 are allocated to the high hazard
category on the basis that exposure to such substances should be strictly contained because they
may cause serious health effects for which a dose threshold is not usually identifiable.

There is evidence from both human and animal studies, which indicate that effective sensitisation of
the respiratory tract can result from dermal contact with a chemical respiratory allergen (see Section
R.7.3). Thus, it is thought, that the effective prevention of respiratory sensitisation requires
appropriate protection of both respiratory tract and skin. The generic advice is that appropriate
strategies to control the risk of sensitisation to chemical allergens will require consideration of
providing protection for all routes of exposure.

With the strict control needed for a respiratory sensitizer, the RMMs/OCs may be sufficient to also
cover for other relevant effects for which DNELs can be derived. In that case, a qualitative risk
characterisation for the respiratory sensitising effect may suffice, and there is no need to conduct a
quantitative risk characterisation, unless control of all risks cannot be demonstrated. However, to
minimise systemic triggering of sensitisation, oral and dermal exposure may need to be reduced
more than the respective DNELs for these routes of exposure.

### Acute toxicity

The data required under REACH for **acute toxicity** should in principle enable the establishment of
a (semi-)quantitative level for use in quantitative risk characterisation. In parallel, a qualitative risk
characterisation for this endpoint could be performed for substances of very high or high toxicity
(T+ and T) assigned the R-phrase R26 (very toxic by inhalation), R27 (very toxic in contact with
skin), R28 (very toxic if swallowed), R23 (toxic by inhalation), R24 (toxic in contact with skin) and
R25 (toxic if swallowed) when the data are not sufficiently robust to allow the derivation of a
DNEL (see also Appendix R.8-8). This may e.g. apply when the lethality data have been obtained
for a different route of exposure than the relevant route of human exposure.

Substances with the R-phrases R26, R27 and R28 are allocated to the high hazard category on the
basis that exposure to such very (acutely) toxic substances should be strictly contained. Substances
with the R-phrases R23, R24 and R25 are allocated to the moderate hazard category on the basis
that exposure to such acutely toxic substances should be well-controlled.

It should be verified whether or not the RMMs/OCs proposed are sufficient to also cover for other
relevant effects for which DNELs can be derived (e.g. reproduction toxicity or repeated dose
toxicity). Exposure should be controlled at least to these levels.

### Carcinogenicity / Mutagenicity

There may be cases when neither a DMEL nor a DNEL can be set for a **carcinogen**, because no
suitable (semi-)quantitative animal or human data are available to establish relevant dose
descriptors. In such circumstances, a qualitative assessment should be performed. Category 1 and
2 carcinogens (classified as Category 1A and 1B carcinogens according to CLP) assigned the R-
phrases R45 (may cause cancer) and R49 (may cause cancer by inhalation), are allocated to the high
hazard category on the basis that exposure to such substances should be strictly contained because

\[\text{13 As already noted, also the Carcinogens and Mutagens Directive (2004/37/EC) shall be complied with in the workplace. See Section E.3.3.3}\]
they may cause serious health effects for which a dose threshold is not usually identifiable. Non-
genotoxic Category 3 carcinogens (Category 2 carcinogens according to CLP) assigned the R-
phrase R40 (limited evidence of carcinogenicity) are in principle allocated to the moderate hazard
category, because they are regarded to represent a lower concern than Category 1 and 2 carcinogens
as their carcinogenic properties are likely to have an identifiable threshold. On the other hand, if the
mode of action or carcinogenic potency remains unclear then these Category 3 carcinogens could be
assigned to the high hazard category, on a case by case basis.

It is to be noted that for many carcinogens (whether category 1, 2 or 3), the qualitative approach as
outlined above would not be applied, because in order to classify, information allowing the
derivation of a DN(M)EL would be available.

For in vivo mutagens with no relevant dose-response information and no cancer data, neither a
DMEL nor a DNEL can be derived. In such circumstances, a qualitative assessment should be
performed. Mutagens of all three categories assigned the R-phrases R46 (may cause heritable
genetic damage) and R68 (possible risk of irreversible effects) are allocated to the high hazard
category on the basis that exposure to such substances should be strictly contained because they
may cause serious health effects for which a dose threshold is not usually identifiable. It should be
noted that even the Category 3 mutagens (Germ cell mutagens Category 2 according to CLP)
should be assigned to the high hazard category, with respect to the RMM/OCs needed, on the basis
that they are usually considered as suspected germ cell mutagens (Muta Cat. 2/Muta Cat 1B
according to CLP) and treated as suspected genotoxic carcinogens (Carc Cat. 2/Carc. Cat 3
according to CLP). However, when it is shown in the assessment of the toxicokinetic behaviour that
the substance does not reach the germ cells and shown in a carcinogenicity study that the substance
does not cause cancer (locally or systemically), the category 3 mutagen can be assigned to the
moderate hazard category.

With the strict control needed for a non-threshold mutagen (Cat. 1 & 2/ Cat 1A & 1B according to
CLP) and a non-threshold carcinogen (Cat. 1 & 2/ Cat 1A & 1B according to CLP), the RMMs/OCs
aimed at avoidance of exposure will likely be sufficient to also cover for other relevant effects for
which DNELs can be derived, for all routes of exposure. In that case, a qualitative risk
characterisation will suffice, and there is no need to conduct a quantitative risk characterisation.

The information that is used for assignment of the substance to the appropriate hazard category
needs to be in line with the REACH information requirements, which in some situations may
require further information see Annex VII through X of REACH and Section R.7.7).

**E.3.4.3 Step-wise approach for the qualitative assessment, including development of
exposure scenarios (ES)**

The steps set out in this approach are similar to those set out in the standard approach for
conducting chemical safety assessments, including development of exposure scenarios, exposure
estimation and risk characterisation. It should be read in conjunction with the more detailed
guidance on how to develop an ES and estimate exposure. The main difference is that the lack of a
(semi-)quantitative DNEL or DMEL for one or more endpoints triggers the need for more
qualitative judgements of whether or not the exposure will be controlled to a sufficiently low level
when the operational conditions and risk management measures set out in the exposure scenarios
are implemented. What is considered to be sufficient will depend on the nature of the effect and the
type and efficiency of operational conditions and Risk Management Measures. Moreover, as
REACH requires coverage of the lead health effect for the relevant exposure patterns, it should be verified whether the qualitative endpoint is indeed the leading health effect, or whether the risk characterisation will be driven by DNELs or DMELs from other endpoints. The proportionality stressed by the Regulation implies that for well controlled industrial uses and absence of downstream users, the evidence to prove control of risks will be easier to obtain.

The approach below mainly addresses occupational exposure, but some recommendations on consumer exposure and indirect exposure via the environment are also given.

1. Identify the R-phrases and allocate substances to the appropriate hazard category (see previous section and Table E.3-1)

While R-phrases correctly describe the hazard of most substances, there are cases where the most recent information on the effects might be inconsistent with the current classification. Thus, whenever scientific evidence would suggest that there is a more appropriate R-phrase/hazard category to be used for a substance, this should be considered and justified in the CSR.

2. Consider the most likely exposure routes (e.g., dermal, inhalation and oral) separately

Depending on the physical-chemical properties or the use pattern of the substance, some routes of exposure may be irrelevant. If so, this should be justified. Information on likely exposure routes may also be available from specific R-phrases. The purpose of this step is to find out what are the likely exposure routes which may lead to the expression of the hazard with the ultimate goal of selecting the most appropriate RMM-package and corresponding operational conditions (OCs). (A more detailed and thorough analysis of the potential for exposure is made in step 4.)

3. Develop initial Exposure Scenarios

An initial exposure scenario should include a sufficiently detailed description of the operational conditions and risk management measures that are currently applied for the manufacture and identified uses of the substance through the supply chain. As a minimum, it should already incorporate those measures based on the applicable R-phrases. If, based on the initial ES, it cannot be demonstrated in the CSA process that risks are controlled, further work is needed. In such iteration(s) of the CSA, information at any point of the assessment cycle can be re-assessed and modified if needed. The CSA process can be refined in any number of iterations, until risks are shown to be controlled. Such iterations must be realistic to the extent that the recommended operational conditions and RMMs can be implemented in practice.

For substances where it is not possible to derive a DNEL or DMEL there are additional issues that can be considered with respect to RMMs/OCs. The concentration in which a corrosive or irritant substance is used is one such issue. As already noted above, use of dilutions of corrosive or irritant substances in mixtures may lower the risk for these endpoints. In such cases, it should be verified whether the risk characterisation might be driven by other endpoints. Although there are generic classification concentration limits for irritation and corrosion, these do not automatically represent safe levels for these effects nor for other effects caused by the substance.

4. Conduct an exposure estimation/assessment according to Part D of the Guidance Document

For these substances special emphasis should be placed on the likelihood of contact of the substance with the skin, eyes and respiratory tract, including frequency and intensity. This may involve...
detailed assessment/description of exposure events and types of emission/releases from a process. The possibility of peak exposures should be covered, especially when the risks caused by sensitizers and corrosives are assessed.

It is recommended that the higher the hazard of a substance, the more detailed the assessment of exposure should be. This is because a more detailed assessment will be needed for the identification and justification of RMMs and OCs that are needed to control actual exposure or contact with e.g. strong sensitizers or strong corrosives.

In some cases the physical properties of a substance would determine that the exposure is minimal or that certain routes of exposure are very unlikely. For example, if the vapour pressure of a liquid is very low, and aerosol generation and extra heat can be excluded, the inhalation exposure will be minimal and for that substance there is unlikely to be need of local ventilation or respirator use.

5. Qualitatively characterise risks and iterate assessment if needed

The outcome of the previous step should give a feel for the degree of exposure and likelihood of contact. This information should be used to qualitatively judge whether the initial exposure scenario is likely to reduce exposure in a way that effects are avoided.

If yes, these considerations should be documented in the chemical safety report and the initial ES becomes the final ES.

If not, the assessment and exposure scenario should be iterated, consideration should be given to whether or not the operational conditions or RMMs can be adjusted. Once the ES has been adjusted a new exposure assessment is conducted (Step 4). Iterations are continued until it is concluded that implementation of the derived exposure scenario is likely to reduce exposure in a way that effects are avoided.

E.3.4.4 Use the principles in Table E.3-1 to adjust the RMMs/OCs on iteration

As noted above, the level of control (and therefore implemented and recommended RMMs and OCs) should be higher the more hazardous the substance.

The table reflects the following general observations:

- It needs to be emphasised that technical measures, such as closed systems, control of releases, and local ventilation are the primary RMMs to be used in controlling exposure. The use of PPE in the working environment should be seen as last resort when deciding on control measures and should only be used when all other options have been exhausted;

- All of the recommended RMMs/OCs associated with a specific hazard category/band should be considered in developing the exposure scenarios for the manufacture and the identified uses of the substance through the supply chain. As the RMMs/OCs recommended in this section are fairly generic, these may have to be adapted to the specific exposure scenarios.
PART E – RISK CHARACTERISATION

- For substances categorised as having a **high** hazard profile (i.e., category 1 and 2 carcinogens, potent category 3 carcinogens, category 1, 2 and 3 mutagens\(^{14}\), very (acutely) toxic substances, strong corrosives, extreme/strong skin sensitizers and respiratory sensitizers), a very high level of containment, automatic dosing/feeding to the process, and appropriate PPE are recommended in **occupational** settings (see Table E.3-1) in order to avoid exposure;

- For substances in the **moderate** hazard category (i.e., category 3 carcinogens\(^{15}\), acutely toxic substances, corrosives, strong irritants and moderate sensitizers), the suggested general risk management measures are less strict. This implies that for example, very high levels of containment or automatic loading/feeding would not be the default RMMs, but good standard of general ventilation, minimisation of manual phases, segregation of the emitting process, minimising number of staff exposed and containment as appropriate should be considered/applied. It is emphasised that before the risk management measures are selected, risk characterisation should take place, to relate exposure and the hazard properties. For example, a frequent and high exposure to a moderate sensitizer would require efficient risk management measures, whereas infrequent use of very low volumes of a rather hazardous but non-volatile substance may trigger less stringent risk management;

- For substances in the **low** hazard category (i.e. moderate irritants), the suggested general risk management measures are less stringent; they include minimisation of manual work, minimisation of splashes and spills and avoidance of contact.

- For all hazard categories, the appropriateness of the RMMs/OCs should be demonstrated (see Part D), not only to control the risk for the ‘qualitative’ endpoint in question, but also that of the ‘quantitative’ endpoints, should they be more critical.

- Risk management measures for corrosive or sensitising substances in **consumer mixtures** are limited. Since the actual implementation of technical controls and PPE is usually difficult to achieve in practice, product-integrated measures (such as the maximum volume of the bottle, high viscosity of the product, child resistant fastening) are often the only appropriate RMMs. Placing on the market of such mixtures should in general be discouraged. There may, however, be cases where the mixture can be safely diluted before use and potential contact with the skin or the eyes avoided (e.g. strong alkaline as toilet cleaners). Diluted mixtures, child-resistant fastenings and product formulation, which prevent splashes (e.g. viscous or paste-like formulation of the oxidative hair bleaching products) as well as labelling and use instructions are commonly recognised RMMs for consumer products (See Section R.13.2.3).

- Concerning the exposure of "**humans via the environment**" no risk management measures are normally needed for irritant, corrosive and moderate skin sensitising substances, because when the substances are released to the environment they are diluted and the risk is thereby efficiently reduced;

- The persistency and liability to bioaccumulation has to be taken into account when assessing the exposure via the environment and defining the necessary risk management measures and operational conditions for handling of carcinogens.

\(^{14}\) category 1 and 1B carcinogens, category 2 carcinogens, & category 1, 1B and 2 mutagens according to CLP classification

\(^{15}\) category 2 carcinogens according to CLP classification,
• The prevention of the "human via the environment" exposure to acutely toxic substances and strong sensitizers should be based on a case by case assessment.

All RMMs and OCs identified above should be documented in the final ES in the CSR and communicated as Annex to the SDS.
Table E.3-1 Hazard categories of systemic and local effects, suggestions for general risk management measures and operational conditions (RMMs/OCs) and PPE to be considered when developing exposure scenarios #

Note that these categories only apply when no DNEL or DMEL can be set.

<table>
<thead>
<tr>
<th>Type of effect/ Risk phrase (DSD)</th>
<th>R phrase code</th>
<th>Type of effect/ hazard statement (CLP)</th>
<th>Hazard statement code</th>
<th>Exposure route</th>
<th>Risk Management Measures and Operational Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carcinogens Cat. 1 and 2</td>
<td></td>
<td>Carcinogens Cat. 1A and 1B</td>
<td>H350</td>
<td>respiratory, oral, skin</td>
<td>- Any measure to eliminate exposure should be considered;</td>
</tr>
<tr>
<td>May cause cancer</td>
<td>R45</td>
<td>May cause cancer</td>
<td></td>
<td></td>
<td>- Very high level of containment required, except for short term exposures e.g. taking samples;</td>
</tr>
<tr>
<td>May cause cancer by inhalation</td>
<td>R49</td>
<td>May cause cancer by inhalation</td>
<td>H350i</td>
<td>respiratory</td>
<td>- Design closed system to allow for easy maintenance;</td>
</tr>
<tr>
<td>Mutagens Cat. 1 and 2</td>
<td>R46</td>
<td>Germ cell mutagens Cat. 1A and 1B</td>
<td>H340</td>
<td>respiratory, oral, skin</td>
<td>- If possible keep equipment under negative pressure;</td>
</tr>
<tr>
<td>May cause heritable genetic damage</td>
<td></td>
<td>May cause genetic defects</td>
<td></td>
<td></td>
<td>- Control staff entry to work area;</td>
</tr>
<tr>
<td>Mutagens cat 3*</td>
<td></td>
<td>Germ cell mutagens cat 2*</td>
<td></td>
<td>respiratory</td>
<td>- Ensure all equipment well</td>
</tr>
</tbody>
</table>

- Substance/task appropriate respirator;
- Substance/task appropriate gloves;
- Full skin coverage with appropriate barrier material;
- Chemical goggles.
<table>
<thead>
<tr>
<th>Possible risk of irreversible effects</th>
<th>R68</th>
<th>Suspected of causing genetic defects</th>
<th>H341</th>
<th>skin, oral maintained;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Strong corrosive</td>
<td></td>
<td>Corrosive Cat. 1A</td>
<td></td>
<td>- Permit to work for maintenance work;</td>
</tr>
<tr>
<td>Causes severe burns</td>
<td>R35</td>
<td>Causes severe skin burns and eye damage</td>
<td>H314/ Corr. Cat. 1A</td>
<td>respiratory, skin, oral</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>- Regular cleaning of equipment and work area;</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>- Management/supervision in place to check that the RMMs in place are being used correctly and OCs followed;</td>
</tr>
<tr>
<td>Acute toxicity</td>
<td></td>
<td>Acute toxicity Cat. 1 and 2</td>
<td></td>
<td>- Training for staff on good practice;</td>
</tr>
<tr>
<td>Very toxic</td>
<td>R26</td>
<td>Fatal if inhaled</td>
<td>H330</td>
<td>respiratory skin</td>
</tr>
<tr>
<td>Very toxic</td>
<td>R27</td>
<td>Fatal in contact with skin.</td>
<td>H310</td>
<td>- Procedures and training for emergency decontamination and disposal;</td>
</tr>
<tr>
<td>Very toxic</td>
<td>R28</td>
<td>Fatal if swallowed.</td>
<td>H300</td>
<td>oral</td>
</tr>
<tr>
<td>Extreme/strong skin sensitizer***</td>
<td>R43</td>
<td>Extreme/strong skin sensitizer***</td>
<td></td>
<td>- Good standard of personal hygiene</td>
</tr>
<tr>
<td>May cause sensitisation by skin contact</td>
<td></td>
<td>May cause an allergic skin reaction</td>
<td>H317</td>
<td>Skin</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>- Recording of any 'near miss' situations.</td>
</tr>
<tr>
<td>Respiratory sensitizer</td>
<td>R42</td>
<td>Respiratory sensitizer</td>
<td>H334</td>
<td>Respiratory</td>
</tr>
<tr>
<td>May cause sensitization by inhalation</td>
<td></td>
<td>May cause allergy or asthma symptoms or breathing difficulties if inhaled</td>
<td></td>
<td>Sensitizers - Pre-employment screening and appropriate health surveillance</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>- Appropriate respirator mandatory unless complete containment is verified for all phases of the operation;</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>- Face shield;</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>- Substance/task appropriate gloves;</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>full skin coverage with appropriate barrier material;</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>- Chemical goggles.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>- Substance/task appropriate respirator;</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>- Substance/task appropriate gloves;</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>full skin coverage with appropriate barrier material;</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>- Chemical goggles.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>- All skin and mucous membranes with potential exposure protected with appropriate PPE</td>
</tr>
<tr>
<td>Danger of very serious irreversible effects</td>
<td>Categories for specific target organ toxicity-single exposure</td>
<td>Code</td>
<td>Effect Route</td>
<td></td>
</tr>
<tr>
<td>--------------------------------------------</td>
<td>-------------------------------------------------------------</td>
<td>------</td>
<td>--------------</td>
<td></td>
</tr>
<tr>
<td>Very toxic: danger of very serious irreversible effects through inhalation</td>
<td>May cause damage to organs</td>
<td>R29/26</td>
<td>H370 respiratory</td>
<td></td>
</tr>
<tr>
<td>Very toxic: danger of very serious irreversible effects in contact with skin</td>
<td>May cause damage to organs</td>
<td>R29/27</td>
<td>H370 skin</td>
<td></td>
</tr>
<tr>
<td>Very toxic: danger of very serious irreversible effects if swallowed</td>
<td>May cause damage to organs</td>
<td>R29/28</td>
<td>H370 oral</td>
<td></td>
</tr>
<tr>
<td>Toxic: danger of very serious irreversible effects through inhalation</td>
<td>May cause damage to organs</td>
<td>R29/23</td>
<td>H370 respiratory</td>
<td></td>
</tr>
<tr>
<td>Toxic: danger of very serious irreversible effects in contact</td>
<td>May cause damage to organs</td>
<td>R29/24</td>
<td>H370 skin</td>
<td></td>
</tr>
</tbody>
</table>
## PART E – RISK CHARACTERISATION

<table>
<thead>
<tr>
<th>with skin</th>
<th>Toxic danger of very serious irreversible effects if swallowed</th>
<th>May cause damage to organs</th>
<th>H370</th>
<th>oral</th>
<th></th>
</tr>
</thead>
</table>

### Moderate hazard

| Carcinogens Cat. 3** | Carcinogens Cat. 2** Suspected of causing cancer | H351 respiratory, skin, oral | - Containment as appropriate; - Minimise number of staff exposed; - Segregation of the emitting process; - Effective contaminant extraction; - Good standard of general ventilation; - Minimisation of manual phases; - Avoidance of contact with contaminated tools and objects; - Regular cleaning of equipment and work area; - Management/supervision in place to check that the RMMs |
|----------------------|---------------------------------------------------|-----------------------------|-------------------------------------------------|------------------------------------------------|-------------------------------------------------|
| Corrosive Causes burns | Corrosive Cat 1B Causes severe skin burns and eye damage | H314// Corr. Cat. 1B respiratory, skin, oral | - Substance/task appropriate gloves; - Skin coverage with appropriate barrier material based on potential for contact with the chemicals; - Substance/task appropriate respirator; - Optional face shield; - Eye protection. |
| Acute toxicity Toxic | Acute toxicity Cat.3 Toxic if inhaled Toxic in contact with Skin Toxic if swallowed | H331 respiratory skin oral H311 H301 |  |
| Irritant | Irritant Causes serious eye irritation | H319 eyes, |  |
### PART E – RISK CHARACTERISATION

<table>
<thead>
<tr>
<th>System and skin simultaneously</th>
<th>R36/37/38</th>
<th>Causes skin irritation</th>
<th>H335</th>
<th>Respiratory, skin irritation</th>
<th>H315****</th>
<th>May cause respiratory irritation</th>
<th>H315****</th>
</tr>
</thead>
<tbody>
<tr>
<td>Moderate sensitizer***</td>
<td></td>
<td>Moderate sensitizer***</td>
<td></td>
<td></td>
<td></td>
<td>May cause an allergic skin reaction</td>
<td></td>
</tr>
<tr>
<td>May cause sensitisation by skin contact</td>
<td>R43</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Eye damage</td>
<td>R41</td>
<td>Eye damage Cat. 1</td>
<td></td>
<td>Causes serious damage to eyes</td>
<td>H318</td>
<td>Eyes</td>
<td></td>
</tr>
<tr>
<td>Risk of serious damage to eyes</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Low hazard**

| Irritant                        | R36       | Eye irritant Cat.2     | H319 | Eyes                         |         | Minimisation of manual phases/work tasks, |         |
|                                |           | Causes serious eye irritation |      |                              |         | - Minimisation of splashes and spills;    |         |
| Irritant                        | R38       | Skin irritant Cat.2    | H315 | Skin                         |         | - Avoidance of contact with contaminated tools and objects; |         |
| Irritating to skin             |           | Causes skin irritation |      |                              |         | - Regular cleaning of equipment and work area; |         |
|                                |           |                        |      |                              |         | - Management/supervision in place to check that the RMMs in place are being used |         |
| Irritant                        |           | STOT SE 3              |      |                              |         | - Chemical goggles                      |         |
|                                |           |                        |      |                              |         | - Face shield;                          |         |
|                                |           |                        |      |                              |         | - Substance/task appropriate gloves;     |         |
|                                |           |                        |      |                              |         | - Full skin coverage with appropriate light-weight barrier material. |         |
# DISCLAIMER: the general RMMs/OCs and PPE mentioned are suggestions only. The appropriateness of the RMMs/OCs used should always be demonstrated. Also, the exposure estimate resulting from the incorporation of these RMMs/OCs into the exposure scenario should be compared with the critical DNEL or DMEL for the quantitative endpoints, in order to demonstrate control of risks for these effects as well, in case they are more critical than the qualitative endpoint under discussion.

* Category 3 mutagens (Muta. Cat. 2 according to CLP) assigned the R-phrase R68 (hazard statement H341: suspected of having genetic effects) are in principle allocated to the high hazard category on the basis that they are usually considered as suspected germ cell mutagens (Muta Cat. 2/ Muta. Cat 1B according to CLP) and treated as suspected genotoxic carcinogens (Carc Cat. 2/ Carc. Cat 1B according to CLP). However, when it is shown in the assessment of the toxicokinetic behaviour that the substance does not reach the germ cells and shown in a carcinogenicity study that the substance does not cause cancer (locally or systemically), the category 3 mutagen (Muta . Cat 2 according to CLP) can be assigned to the moderate hazard category.

** Non-threshold Category 3 carcinogens (Carc. Cat. 2 according to CLP) assigned the R-phrase R40 (hazard statement H351: suspected of causing cancer) are in principle allocated to the moderate hazard category, because they are regarded to represent a lower concern than Category 1A and 1B carcinogens (according to CLP) as their carcinogenic properties are likely to have an identifiable threshold. On the other hand, if the mode of action or carcinogenic potency remains unclear then these Category 3 carcinogens (Cat. 2 according to CLP) could be assigned to the high hazard category, on a case by case basis.

*** Potency categorisation based on LLNA, Guinea pig maximisation test and the Buehler test, proposed by the EU Expert Group on skin sensitisation include categorisation in extreme, strong and moderate sensitizers (see Appendix R.8-10).

**** Only if the 3 hazard statements are attributed to the substance simultaneously “moderate hazard” is assigned, otherwise “low hazard” is assumed.
PART E – RISK CHARACTERISATION

E.3.5 Step 5: combined exposures

In situations where the same person is potentially exposed to the same substance in the same setting via different routes of entry into the body or from different products containing the same substance, exposure scenarios reflecting these concomitant exposures should be assessed in the exposure estimation. These scenarios – typically related to workplaces and aggregated exposure for consumers – need specific attention in the risk characterisation step (see Section E.3.5.1).

In addition, humans are exposed at work, from consumer products and via environmental exposures. It should be considered in which cases it is relevant to make risk characterisation for such scenarios, representing exposure from all sources. Typically it is most relevant to combine consumer exposures with indirect exposure of humans via the environment.

In special cases, where exposure occurs to a substance as well as to several very closely related and similar acting chemical substances (e.g. different salts of a metal or closely related derivatives of organic substances), the exposure evaluation and risk characterisation should reflect this aspect. If data are available the exposure assessment should also include a scenario concerning this combined exposure. One way to conduct risk characterisation for combined exposure to closely related analogues could be to add exposures and to use a toxicological descriptor from a representative substance among the analogues. If data do not allow for a quantitative assessment, an attempt should be made to address the issue in a qualitative way.

E.3.5.1 Risk characterisation in case of exposure via various routes

All human populations (workers, consumers, humans indirectly exposed via the environment) may be concurrently exposed to a specific substance via different routes of exposure. Route-specific exposure specifically contributes to the total internal body burden. Thus, concurrent exposure via various routes of exposure needs to be accounted for when characterising overall systemic health risks.

It is recommended to perform human health risk characterisation in case of exposure via various routes in a two-step procedure. For this two-step procedure it is favourable to express exposure levels and route-specific DNELs (if needed, established via route-to-route extrapolation) as external values (e.g. in mg/m³ for inhalation). In the first step route-specific risks should be dealt with separately; risk managers should concentrate on those route-specific risk management measures relevant for the route of exposure with the highest risk characterisation ratio (RCR).

By the time all route-specific health risks are controlled (all route-specific exposures are lower than the corresponding route-specific DNELs) the remaining health consequences due to concurrent exposure via the various routes have to be considered. This is especially needed in cases where the RCR for each separate route is slightly below one (i.e., control of risks), but is likely to exceed one if adding exposure via the different routes. Assuming an identical toxicological profile for the various routes of exposure (e.g. liver toxicity is the key event for the various routes of exposure) the overall risk is calculated according to the following formula:

$$\text{RCR (for simultaneous exposure via three routes)} = \text{RCR (oral)} + \text{RCR (dermal)} + \text{RCR (inhalation)}$$

The calculation has to be performed for chronic effects, and if relevant, separately for acute effects. Separate calculations are performed for the different populations (workers and the general population). The overall health risk to humans in case of exposure via various routes can only be
considered controlled if the overall risk characterisation ratio (the total RCR for the specified routes in parallel) is less than the reference value of 1.

For most substances, there will only be toxicity data from one exposure route, and DNELs for the other routes have to be generated by means of route-to-route extrapolation (see Section R.8.4.2). Since there will not be toxicity data for all routes, a conservative but relevant assumption (considering the lack of data for some routes) is that there will be similar target organs for all routes of exposure. The formula above should thus be used.

In some cases, substances may have toxicity data showing similar target organs for all routes of exposure, and the formula above should, of course, be used. If the data shows different main target organs or target effects (for which the DNELs are based on; e.g., liver for one route and kidney for the second), but that the overall toxicity profile contains the same organs (liver and kidney being affected by both routes), the recommended formula might not fully represent the true situation. However, it is recommended to use the unmodified formula as a default, conservative approach even in case of differing main route-specific organ toxicity, but to additionally express the corresponding uncertainty in a qualitative manner (e.g., by comparing NOAEL for second route liver and kidney toxicity). As an example, if the liver toxicity is the most critical adverse effect by the oral route and has a NOAEL of 10 mg/kg/day, and for dermal exposure there is a NOAEL for kidney toxicity of 20 mg/kg/day and there is a NOAEL for liver toxicity only slightly higher, e.g., 40 mg/kg/day, the formula (by using the oral NOAEL of 10 and the dermal NOAEL of 20 mg/kg/day) will be reasonably accurate. However, the bigger the difference is in the ratio of NOAEL for second route kidney and liver toxicity, the more conservative the formula will be.

In very rare cases, studies may demonstrate completely different target organs after exposure through different routes, and in those cases the addition of route-specific RCRs seems not relevant and the formula above should not be used.

The quality of the proposed procedure for risk characterisation in case of exposure via various routes critically depends both on the reliability of the route-specific exposure assessments and the route-specific derivation of DNELs. For some specific substances available toxicological knowledge for humans does allow for an integrated risk assessment based on biomonitoring data (see Appendix R.8-5 for examples). The use of biomonitoring is, however, not always straightforward. Potential issues concerning biomonitoring includes, e.g.,

- that there are no matching effect data to compare the biomonitoring data with
- ethical (and in some cases legal) consideration when sampling humans, and it especially relates to blood sampling (urine and breath sampling is generally easier and is preferred over blood sampling)
- that it may be resource-intensive. This applies both to validating the science behind the biomonitoring and for the technical conduct of the biomonitoring.

Still, if biomarkers of exposure can be reliably measured and if reliable information on the biomarker-response relationship is available, the assessment of the integrated risk for various routes of exposure is considered more valid and more predictive based on biomonitoring data than on the approach via the route-specific risk characterisation ratios. But even in this data-rich situation knowledge on the relative route-specific contribution of exposure to the overall risk is considered helpful in order to inform risk managers to concentrate on the most effective route-specific risk management measures.
Additionally, in each case the applicant has to assess the need for an assessment of combined exposure, i.e., exposure from different uses of a substance. Normally, occupational exposure will greatly exceed all other exposure, and the contribution from consumer use or from exposure via the environment may not need to be added. However, for substances with consumer use, and which may be present in potential food items (as indicated by the EUSES-modelling), the combined exposure may need to be assessed for the general public exposed both via the food and via consumer products. Also for this case, the formula above can be used.

**E.4 RISK CHARACTERISATION FOR THE ENVIRONMENT (STEPS 1-5)**

**E.4.1 General aspects**

Having conducted the hazard assessment for all environmental compartments (Part B, Chapter R.10) and the exposure assessment (Chapter R.16) either a quantitative or a qualitative risk characterisation is carried out.

The quantitative risk characterisation is carried out by comparing the PEC with the PNEC. This is done separately for each of the following environmental protection targets:

**Inland environmental protection targets:**
- aquatic ecosystem;
- terrestrial ecosystem;
- atmosphere;
- predators (fish- and worm-eating);
- micro-organisms in sewage treatment plants (STP).

**Marine environmental protection targets:**
- aquatic ecosystem;
- predators and top predators.

Risk characterisation of particular effects not covered by the other protection targets, e.g. ozone depletion, photochemical ozone creation potential (c.f. Annex 1 (0.10)), shall be done on a case-by-case basis and this should be documented and justified in the CSR.

The risk characterisation for the environment is based on the tonnage relevant for the registration or the evaluation of a substance. The risk is characterised on two spatial scales:

- The regional scale, accounting for overall emissions into a region;
- The local scale, accounting for local emission and the regional background concentration which is added to this.

Depending on the tonnage that is relevant for a specific CSA, the contribution of a substance to the regional background can range between insignificant and significant. Because this contribution depends on other factors as well, e.g. identified uses and substance properties), it always needs to be calculated and assessed, both individually and as part of the local risk characterisation. See Chapter R.16 for elaboration on the spatial scales in the environmental exposure estimation.
E.4.2 Step 1 and 2: collect hazard and exposure information

The effect values are expressed as the predicted no effect concentrations, the PNECs, which are derived for all relevant environmental compartments. The derivation of the PNECs is described in Part B and Chapter R.10. The environmental exposure is expressed as environmental concentrations, i.e. the PECs. The derivation of the PECs for the relevant environmental compartments is described in Chapter R.16.

E.4.3 Step 3: Calculate the risk characterisation ratios

A list of the different PEC/PNEC ratios that should be considered for the inland and marine environments is given in Table E.4-1 and Table E.4-2, respectively.

Table E.4-1 Overview of PEC/PNEC ratios considered for inland risk assessment *

<table>
<thead>
<tr>
<th>Local</th>
<th>Regional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water: PEClocal_water/PNEC_water</td>
<td>Water: PECregional_water/PNEC_water</td>
</tr>
<tr>
<td>Sediment: PEClocal_sediment/PNEC_sediment</td>
<td>Sediment: PECregional_sediment/PNEC_sediment</td>
</tr>
<tr>
<td>Soil: PEClocal_soil/PNEC_soil</td>
<td>Soil: PECregional_soil/PNEC_soil</td>
</tr>
<tr>
<td>Microorganisms: PEClocalmicro/ PNECmicro</td>
<td></td>
</tr>
<tr>
<td>Predators, fish eating: ( 0.5 \times \frac{\text{PEClocaloralfish} + 0.5 \times \text{PECregionaloralfish}}{\text{PNECoral}} )</td>
<td></td>
</tr>
<tr>
<td>Predators, worm-eating: ( 0.5 \times \frac{\text{PEClocaloralworm} + 0.5 \times \text{PECregionaloralworm}}{\text{PNECoral}} )</td>
<td></td>
</tr>
</tbody>
</table>

*These ratios are derived for all stages of the life-cycle of a compound. The regional risk characterisation for each compartment is based on the sum of regional PNECs for all life-cycle stages. The PEC-local for each life-cycle stage and compartment is based on the sum of the local concentration and the PEC-regional (sum).

Table E.4-2 Overview of PEC/PNEC ratios considered for marine risk assessment *

<table>
<thead>
<tr>
<th>Local</th>
<th>Regional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water: PEClocal_saline/PNEC_saline</td>
<td>Water: PECregional_saline/PNEC_saline</td>
</tr>
<tr>
<td>Sediment: PEClocal_sediment/PNEC_marine_sediment</td>
<td>Sediment: PECregional_sediment/PNEC_marine_sediment</td>
</tr>
<tr>
<td>Predators</td>
<td></td>
</tr>
<tr>
<td>( ((\text{PEClocaloralpredator} + \text{PECregionaloralpredator}) \times 0.5 \times \text{BCFfish} \times \text{BMF1}) / \text{PNECoralpredator} )</td>
<td></td>
</tr>
<tr>
<td>Top predators</td>
<td></td>
</tr>
<tr>
<td>( (0.1 \times \text{PEClocaloralpredator} + 0.9 \times \text{PECregionaloralpredator}) \times \text{BCFfish} \times \text{BMF1} \times \text{BMF2} / \text{PNECoraltoppredator} )</td>
<td></td>
</tr>
</tbody>
</table>

* These ratios are derived for all stages of the life-cycle of a compound. The regional risk characterisation for each compartment is based on the sum of regional RCRs for all life-cycle stages. The PEC-local is based on the sum of the local concentration and the PEC-regional (sum).

For the air compartment usually only a qualitative assessment of abiotic effects is carried out. If there are indications that one or more of these abiotic effects occur for a given substance, expert knowledge should be consulted or the substance be handed over to the relevant international group, e.g. to the responsible body in the United Nations Environment Programme (UNEP) for ozone depleting substances. In some cases also an assessment of the biotic effects to plants can be carried out.
If a refinement of the risk characterisation is possible but the necessary data are not available, further information and/or testing may be required. A decision must be taken as to whether both the PEC and PNEC will be iterated or only one of them. If additional information needs to be generated, it should be based on the principles of lowest cost and effort, highest gain of information and the avoidance of unnecessary testing on animals.

### E.4.3.1 Aquatic environment

The concentration of the chemical in surface water is compared to the no-effect concentration for aquatic organisms. This is done for the local as well as the regional freshwater and marine environment. On the local scale, the concentration during an emission episode is taken. It should be noted that the local ratios have to be defined for all relevant stages of the life cycle and for each application of the substance.

#### Input

- **PEC\textsubscript{local water}**: local PEC in surface water during emission episode \([\text{kg.m}^{-3}]\)
- **PEC\textsubscript{reg water}**: regional steady-state PEC in surface water \([\text{kg.m}^{-3}]\)
- **PEC\textsubscript{local water, marine}**: local PEC in marine water during emission episode \([\text{kg.m}^{-3}]\)
- **PEC\textsubscript{reg water, marine}**: regional steady-state PEC in marine surface water \([\text{kg.m}^{-3}]\)
- **PNEC\textsubscript{water}**: PNEC for aquatic compartment \([\text{kg.m}^{-3}]\)
- **PNEC\textsubscript{water, marine}**: PNEC for marine aquatic compartment \([\text{kg.m}^{-3}]\)

#### Output

- **RCR\textsubscript{local water}**: RCR for local water compartment [-]
- **RCR\textsubscript{reg water}**: RCR for regional water compartment [-]
- **RCR\textsubscript{local water, marine}**: RCR for local marine water compartment [-]
- **RCR\textsubscript{reg water, marine}**: RCR for regional marine water compartment [-]

#### Equations

- **Equation E-2**
  \[
  \text{RCR_{local water}} = \frac{\text{PEC_{local water}}}{\text{PNEC_{water}}}
  \]

- **Equation E-3**
  \[
  \text{RCR_{local water, marine}} = \frac{\text{PEC_{local water, marine}}}{\text{PNEC_{water, marine}}}
  \]

- **Equation E-4**
  \[
  \text{RCR_{reg water}} = \frac{\text{PEC_{reg water}}}{\text{PNEC_{water}}}
  \]

- **Equation E-5**
  \[
  \text{RCR_{reg water, marine}} = \frac{\text{PEC_{reg water, marine}}}{\text{PNEC_{water, marine}}}
  \]
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E.4.3.2 Terrestrial compartment

The concentration of the chemical in agricultural soil is compared to the no-effect concentration for terrestrial organisms. This is done for the local as well as the regional environment. On the local scale, the concentration averaged over 30 days is used. It should be noted that the local ratios have to be defined for all relevant stages of the life cycle and for each application of the substance. For substances with a log $K_{ow}$ greater than 5, the equilibrium-partitioning method is used in a modified way. For these substances, the PEC/PNEC in soil is increased by a factor of 10 to account for uptake via ingestion of soil.

$$RCR_{local\_soil} = \frac{PEC_{local\_soil}}{PNEC_{soil}}$$  \hspace{1cm} \text{Equation E-6}

$$RCR_{reg\_soil} = \frac{PEC_{reg\_agric}}{PNEC_{soil}}$$  \hspace{1cm} \text{Equation E-7}

If $EP_{tterr} = yes$ and log $K_{ow} > 5$ then

$$RCR_{local\_soil} = \frac{PEC_{local\_soil}}{PNEC_{soil}} \cdot 10$$  \hspace{1cm} \text{Equation E-8}

If $EP_{tterr} = yes$ and log $K_{ow} > 5$ then

$$RCR_{reg\_soil} = \frac{PEC_{reg\_agric}}{PNEC_{soil}} \cdot 10$$  \hspace{1cm} \text{Equation E-9}

Input

- $PEC_{local\_soil}$: local PEC in agricultural soil, averaged over 30 days [kg c.kgwwt$^{-1}$]
- $PEC_{reg\_agric}$: regional steady-state PEC in agricultural soil [kg c.kgwwt$^{-1}$]
- $PNEC_{soil}$: PNEC for soil compartment [kg c.kgwwt$^{-1}$]
- $EP_{tterr}$: equilibrium partitioning used for PNEC? [yes/no]
- $K_{ow}$: octanol-water partition coefficient [m$^3$.m$^{-3}$]

Output

- $RCR_{local\_soil}$: RCR for local soil compartment [-]
- $RCR_{reg\_soil}$: RCR for regional soil compartment [-]

E.4.3.3 Sediment compartment

The concentration of the chemical in sediment is compared to the no-effect concentration for sediment-dwelling organisms. This is done for the local as well as the regional freshwater and marine environment. It should be noted that the local ratios have to be defined for all relevant stages of the life cycle and for each application of the substance. For substances with a log $K_{ow}$ greater than 5, the equilibrium-partitioning method is used in a modified way. For these substances, the PEC/PNEC in sediment is increased by a factor of 10 to account for uptake via ingestion of sediment. It should be noted that a risk characterisation for sediment is only feasible if measured data are used to overwrite the estimates for PEC and/or PNEC in sediment (otherwise, equilibrium partitioning is applied to derive both PEC and PNEC).
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\[ RCR_{local\,sed} = \frac{PEC_{local\,sed}}{PNEC_{sed}} \]  
\text{Equation E-10}

\[ RCR_{local\,sed\,marine} = \frac{PEC_{local\,sed\,marine}}{PNEC_{sed\,marine}} \]  
\text{Equation E-11}

\[ RCR_{reg\,sed} = \frac{PEC_{reg\,sed}}{PNEC_{sed}} \]  
\text{Equation E-12}

\[ RCR_{reg\,sed\,marine} = \frac{PEC_{reg\,sed\,marine}}{PNEC_{sed\,marine}} \]  
\text{Equation E-13}

If \( EP_{sed} = \text{yes} \) and \( \log Kow > 5 \) then:

\[ RCR_{local\,sed} = \frac{PEC_{local\,sed}}{PNEC_{sed}} \cdot 10 \]  
\text{Equation E-14}

\[ RCR_{reg\,sed} = \frac{PEC_{reg\,sed}}{PNEC_{sed}} \cdot 10 \]  
\text{Equation E-15}

If \( EP_{sed\,marine} = \text{yes} \) and \( \log Kow > 5 \) then:

\[ RCR_{local\,sed\,marine} = \frac{PEC_{local\,sed\,marine}}{PNEC_{sed\,marine}} \cdot 10 \]  
\text{Equation E-16}

\[ RCR_{reg\,sed\,marine} = \frac{PEC_{reg\,sed\,marine}}{PNEC_{sed\,marine}} \cdot 10 \]  
\text{Equation E-17}
### PART E – RISK CHARACTERISATION

#### 40

<table>
<thead>
<tr>
<th>Input</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>PEClocal&lt;sub&gt;sed&lt;/sub&gt;</td>
<td>local PEC in sediment [kg·kg&lt;sub&gt;wwt&lt;/sub&gt;&lt;sup&gt;-1&lt;/sup&gt;]</td>
</tr>
<tr>
<td>PEClocal&lt;sub&gt;sed,marine&lt;/sub&gt;</td>
<td>local PEC in marine sediment [kg·kg&lt;sub&gt;wwt&lt;/sub&gt;&lt;sup&gt;-1&lt;/sup&gt;]</td>
</tr>
<tr>
<td>PECreg&lt;sub&gt;sed&lt;/sub&gt;</td>
<td>regional steady-state PEC in sediment [kg·kg&lt;sub&gt;wwt&lt;/sub&gt;&lt;sup&gt;-1&lt;/sup&gt;]</td>
</tr>
<tr>
<td>PECreg&lt;sub&gt;sed,marine&lt;/sub&gt;</td>
<td>regional steady-state PEC in marine sediment [kg·kg&lt;sub&gt;wwt&lt;/sub&gt;&lt;sup&gt;-1&lt;/sup&gt;]</td>
</tr>
<tr>
<td>PNEC&lt;sub&gt;sed&lt;/sub&gt;</td>
<td>PNEC for the sediment compartment [kg·kg&lt;sub&gt;wwt&lt;/sub&gt;&lt;sup&gt;-1&lt;/sup&gt;]</td>
</tr>
<tr>
<td>PNEC&lt;sub&gt;sed,marine&lt;/sub&gt;</td>
<td>PNEC for the marine sediment compartment [kg·kg&lt;sub&gt;wwt&lt;/sub&gt;&lt;sup&gt;-1&lt;/sup&gt;]</td>
</tr>
<tr>
<td>EPsed</td>
<td>equilibrium partitioning used for PNEC for sediment? [yes/no]</td>
</tr>
<tr>
<td>EPsed&lt;sub&gt;marine&lt;/sub&gt;</td>
<td>equilibrium partitioning used for PNEC for marine sediment? [yes/no]</td>
</tr>
<tr>
<td>Kow</td>
<td>octanol-water partition coefficient [m&lt;sup&gt;3&lt;/sup&gt;·m&lt;sup&gt;-3&lt;/sup&gt;]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Output</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>RCRlocal&lt;sub&gt;sed&lt;/sub&gt;</td>
<td>RCR for local sediment compartment [-]</td>
</tr>
<tr>
<td>RCRlocal&lt;sub&gt;sed,marine&lt;/sub&gt;</td>
<td>RCR for local marine sediment compartment [-]</td>
</tr>
<tr>
<td>RCRreg&lt;sub&gt;sed&lt;/sub&gt;</td>
<td>RCR for regional sediment compartment [-]</td>
</tr>
<tr>
<td>RCRreg&lt;sub&gt;sed,marine&lt;/sub&gt;</td>
<td>RCR for regional marine sediment compartment [-]</td>
</tr>
</tbody>
</table>

#### E.4.3.4 Micro-organisms in STP

The concentration of the chemical in the sewage treatment plant is compared to the no-effect concentration for micro-organisms. This is done for the local environment only. The concentration during an emission episode is used. It should be noted that the ratios have to be defined for all relevant stages of the life cycle and for each application of the substance.

\[
RCR_{\text{ oral, fish}} = \frac{\text{PEC}_{\text{ oral, fish}}}{\text{PNEC}_{\text{ oral}}} \quad \text{Equation E-19}
\]

\[
RCR_{\text{ oral, fish, marine}} = \frac{\text{PEC}_{\text{ oral, fish, marine}}}{\text{PNEC}_{\text{ oral}}} \quad \text{Equation E-20}
\]

\[
RCR_{\text{ oral, fish predator, marine}} = \frac{\text{PEC}_{\text{ oral, fish predator, marine}}}{\text{PNEC}_{\text{ oral}}} \quad \text{Equation E-21}
\]

### E.4.3.5 Predators in freshwater and marine environment

The concentration of the chemical in fish and in fish-eating predators is compared to the no-effect concentration for birds and mammals. Local and regional concentrations are combined for calculating the concentration in fish and fish-eating predators. It should be noted that the ratios have to be defined for all relevant stages of the life cycle and for each application of the substance.
### PART E – RISK CHARACTERISATION

#### E.4.3.6 Worm-eating predators

The concentration of the chemical in earthworms is compared to the no-effect concentration for birds and mammals. There is only one concentration in earthworms as local and regional are combined in this concentration. It should be noted that the ratios have to be defined for all relevant stages of the life cycle and for each application of the substance.

\[
\text{RCR}_{\text{oral, worm}} = \frac{\text{PEC}_{\text{oral, worm}}}{\text{PNEC}_{\text{oral}}}
\]

#### E.4.4 Step 4: conduct qualitative risk characterisation

When no quantitative risk characterisation can be carried out, for example for remote marine areas or when either PEC or PNEC cannot be properly derived, a qualitative risk characterisation should be conducted.

A human health hazard assessment or environmental hazard assessment in accordance with REACH, Annex I, and the estimation of the long-term exposure of humans and the environment (Annex I, Section 5) cannot be carried out with sufficient reliability for substances satisfying the PBT and vPvB criteria. This necessitates a separate PBT and vPvB assessment (Chapter R.11). For a qualitative assessment of risks for PBT and vPvB substances, the approach should be used as described in Section R.11.2.2.

For some substances it may not be possible to undertake a full quantitative risk assessment, using a PECwater/PNECwater ratio because of the inability to calculate a PNECwater. This can occur when no effects are observed in short-term tests. However, an absence of short-term toxicity does not necessarily mean that a substance has no long-term toxicity, particularly when it has low water solubility and/or high hydrophobicity. For such substances, the concentration in water (at the solubility limit) may not be sufficient to cause short-term effects because the time to reach a steady-state between the organism and the water is longer than the test duration.

For these substances, therefore, it is recommended to conduct a qualitative risk assessment in order to decide if further long-term testing is required. Such an assessment should take full account of the level of exposure (PEClocal or PECregional, as appropriate) as well as of the probability that long-term effects may occur despite the absence of short-term effects. Thus, especially for non-polar organic substances with a potential to bioaccumulate (log Kow > 3), the need for long-term testing is more compelling. For ionised substances or surfactants the determination of a trigger value on the basis of...
other physicochemical properties, e.g. $K_d$ should be an indicator to consider long-term tests. Taking all this into account, long-term toxicity tests should be considered for substances with log $K_{ow} > 3$ (or BCF > 100) and a $PEC_{local}$ or $PEC_{regional} > 1/100^{th}$ of the water solubility. When the log$K_{ow}$ is not a good indicator of bioconcentration, or where there are other indications of a potential to bioconcentrate (see Section R.7.10), a case-by-case assessment of the presumable long-term effects will be necessary.

**E.4.5 Step 5: combined exposures**

In special cases, where exposure occurs to a substance as well as to several very closely related and similar acting chemical substances (e.g. different salts of a metal or closely related derivatives of organic substances), the exposure evaluation and risk characterisation should reflect this aspect. If data are available the exposure assessment should also include a scenario concerning this combined exposure. If data do not allow for a quantitative assessment, the issue can be addressed in a qualitative way.

**E.4.6 Step 6: Decide on possible iterations of the CSA**

In this step, a decision should be made on possible iterations of the CSA, taking uncertainties in the assessment into account (see Chapter R.19). For populations and environmental spheres where control of risk cannot be demonstrated, iterations of the CSA for these parts may be needed. One or more of the following options are available:

- Improve hazard information
- Improve exposure information and/or consider to introduce sufficient RMMs
- Conclude that it is not possible to demonstrate control of risk, and provide the necessary documentation that uses are advised against.

**E.4.6.1 Uncertainty analysis**

This phase of the (iterative) CSA, is the most logical place to consider the overall uncertainties that are noticed and recorded in the preceding phases of the CSA:

- Both hazard and exposure assessment carry a degree of uncertainty that is integrated in the RCR
- The uncertainty in the outcome of a CSA iteration is relevant information that can be used to decide if risks are controlled or that too much uncertainty is still associated with it which needs to be addressed in further iterations of the CSA

Quantifying uncertainty in the RCR may help in making more rational decisions on control of risks. It is therefore proposed to use uncertainty analysis (see Chapter R.19) to determine if the RCR is a robust estimate of (relative) risk. The advantage of an uncertainty analysis is that in principle, all available data contribute to the analysis and transparency and credibility are improved. Chapter R.19 provides a tiered assessment to focus on the main uncertainties.

**E.4.7 Step 7: Finalise the CSA**

The CSA can be finalised if the risk characterisation demonstrates that risks are controlled/risks are controlled to a level of very low concern for all relevant combinations of population/route/exposure
pattern or if it is concluded that it is not possible to demonstrate control of risk for some identified use or uses.
Appendix E-1

Questionnaires for assessing the risks of accident, fire and explosion

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Table 6: Determination of the level of risk .................................................................................................................. 54
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APPENDIX E-1 QUESTIONNAIRES FOR ASSESSING THE RISK OF ACCIDENT, FIRE AND EXPLOSION

A questionnaire for assessing the risk of accident, fire and explosion due to the presence of hazardous substances (DG EMPL) is included in Table 2.

SIMPLIFIED METHODOLOGY FOR ASSESSING THE RISK OF ACCIDENT, FIRE AND EXPLOSION DUE TO THE PRESENCE OF HAZARDOUS SUBSTANCES (DG EMPL)\(^\text{16}\)

General introduction

The methodology explained below may help M/I for identifying the hazards and assessing the risks associated with using hazardous substances so that an evaluation of likelihood and possible consequences of an accident can be done objectively.

This methodology, applied specifically to the risk associated with storing and using hazardous chemical agents, focuses on the predicted damage and not on the maximum damage. It incorporates and develops the experience in applying simplified methodologies based on estimating the probability of occurrence of the hazardous situation analysed, the frequency of exposure to this and the consequences normally expected if this situation does occur. These parameters are used by the W.T. Fine method and by various methods developed by the INSHT (Instituto Nacional de Seguridad e Higiene en el Trabajo – Spanish National Institute for Health and Safety at Work). They are also the criteria used by some harmonised standards produced by the CEN, including EN 1050 and EN 1127-1.

The proposed methodology will allow the magnitude of the existing risks to be quantified and consequently will allow their priority for correction to be rationally determined. It therefore starts with the identification of existing deficiencies in the installations, equipment, processes, tasks, etc. involving hazardous substances. These deficiencies or non-compliances are related to the R phrases assigned to the various substances involved, thus obtaining the objective hazard rating (OHR) for the situation. The level of exposure to the identified hazard rating is then established and, taking into account the predicted magnitude of the consequences (the consequences normally expected must be pre-established by the person applying the methodology), the risk is assessed and the estimated level of risk for the situation assessed is obtained.

This method therefore determines the level of risk as the product of three variables:

\[
LR = \text{OHR} \times \text{LE} \times \text{LC}
\]

Where

- \(LR\): level of risk
- \(OHR\): objective hazard rating
- \(LE\): level of exposure
- \(LC\): level of consequences

The information provided by this method is intended for guidance only, its aim being to help employers to prioritise their prevention actions based on objective criteria and consequently to help

\(^{16}\) Please note that a practical guide will be issued before the end of 2012 to provide further guidance on risk characterization for physico-chemical properties.
them in the planning of prevention. The process for estimating the variables mentioned is described below.

**Objective hazard rating**

The extent of the link predicted between the set of risk factors taken into account and their direct causal relationship with a possible accident is referred to as the objective hazard rating (OHR). The numerical values used in this methodology and their meanings are shown in **Table 1**.

**Table 1: Determination of the objective hazard rating (OHR)**

<table>
<thead>
<tr>
<th>OBJECTIVE HAZARD</th>
<th>OHR</th>
<th>MEANING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acceptable</td>
<td>1</td>
<td>No significant anomalies have been detected. The risk is controlled if measures are implemented accordingly.</td>
</tr>
<tr>
<td>Improvable</td>
<td>2</td>
<td>Risk factors of minor importance have been detected. The set of existing prevention measures in relation to the risk could be improved.</td>
</tr>
<tr>
<td>Deficient</td>
<td>6</td>
<td>Risk factors which need to be corrected have been detected. The set of existing prevention measures in relation to the risk does not guarantee sufficient control of the risk.</td>
</tr>
<tr>
<td>Very Deficient</td>
<td>10</td>
<td>Significant risk factors have been detected. The set of existing prevention measures in relation to the risk is ineffective.</td>
</tr>
</tbody>
</table>

It is proposed that a questionnaire (**Table 2**), supplemented by **Table 3**, is used to assess the OHR. Each question in the questionnaire is assigned, depending on the response, to a rating which in some cases is independent of the substance involved (and is indicated in the questionnaire itself) but which generally depends on the R phrases assigned to the substance.

Therefore, for example, a negative response to Question 5 will lead to a rating of improvable if the substance is assigned phrase R21 or to a rating of very deficient if it is assigned any of phrases R1 to R6.

The questionnaire is intended to check the degree of compliance through a number of questions which are presumed to be fundamental when establishing the level of deficiency in installations, equipment, processes, tasks, etc., involving hazardous substances. It will obviously be necessary to refine its content by replacing or supplementing the questions asked with others meeting the legal or regulatory requirements in individual countries or the situation or needs of the undertaking applying this.

In addition, those questions intended to identify deficiencies where non-compliance may give rise to a fire or explosion (deficient or insufficient control of fuel and sources of ignition) may be separated from the questionnaire. The data obtained from these questions will determine the probability of occurrence which, when assessed together with the degree of compliance with the fire protection measures required by regulation, will provide information on the level of the fire risk. In this way, the assessment of the fire or explosion risk will be clarified and extended.

Therefore, each question results in a rating which may be “very deficient”, “deficient” or “improvable” (if the question is applicable) in line with the risk factors present and the intrinsic hazard of the substance which is known from its R risk phrases. No rating is given for Question 1 which is asked as a “key” question, since a negative response would mean that there were no
hazardous substances in use and it would therefore not be necessary to continue with the questionnaire.

Depending on all the responses, an overall rating of the deficiency level is obtained which may be “very deficient”, “deficient”, “improvable” or “acceptable” according to the following criteria:

a. The overall rating will be “very deficient” if any of the questions are rated as “very deficient” or if more than 50% of the applicable questions receive the rating of “deficient”.

b. The overall rating will be “deficient” if, while not being “very deficient”, any of the questions are rated as “deficient” or if more than 50% of the applicable questions receive the rating of “improvable”.

c. The overall rating will be “improvable” if, while not being “very deficient” or “deficient”, any of the questions are rated as “improvable”.

d. The overall rating will be acceptable in other cases.
**Table 2: Check questionnaire for identifying accident risk factors due to physicochemical properties**

<table>
<thead>
<tr>
<th>Question</th>
<th>YES</th>
<th>NO</th>
<th>Proc No</th>
<th>Negative response implies</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Do you store, use, produce, etc. substances in the form of raw materials, intermediate products, by-products, finished products, waste, cleaning products, etc.</td>
<td></td>
<td></td>
<td></td>
<td>The questionnaire must not be completed</td>
<td></td>
</tr>
<tr>
<td><strong>Identification of classified substances</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2. Are substances present during work, either on a regular basis or occasionally, identified and inventoried?</td>
<td></td>
<td></td>
<td></td>
<td>VERY DEFICIENT</td>
<td></td>
</tr>
<tr>
<td>3. Is the original packaging of classified substances correctly labelled?</td>
<td></td>
<td></td>
<td></td>
<td>VERY DEFICIENT</td>
<td></td>
</tr>
<tr>
<td>4. Is the above labelling kept when the substance is transferred to other packaging or containers?</td>
<td></td>
<td></td>
<td></td>
<td>VERY DEFICIENT</td>
<td></td>
</tr>
<tr>
<td>5. Have labels identifying the substance and direction of flow of liquids been stuck, attached or painted on pipes carrying classified substances.</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>6. Have labels been placed along the pipe in sufficient numbers and in areas of special risk (valves, connections, etc.)</td>
<td></td>
<td></td>
<td></td>
<td>IMPROVABLE</td>
<td></td>
</tr>
<tr>
<td><strong>Storage/packaging of chemical agents</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>7. Is a safety data sheet (SDS) available for all hazardous substances which are or may be present during work and, if necessary, is there sufficient and appropriate information on those substances without SDSs (waste, intermediate products, etc.)</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>8. Are substances stored in special enclosures grouped by risk category and adequately isolated (by distance or by partition) from incompatible substances or substances that may give rise to hazardous reactions?</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>9. Is the storage area properly ventilated by either natural or forced draught?</td>
<td></td>
<td></td>
<td></td>
<td>DEFICIENT</td>
<td></td>
</tr>
<tr>
<td>10. When required due to the product quantity and/or hazard, is the collection and removal of liquid substance leaks or spillages to a safe container or area ensured in storage, use and/or production areas.</td>
<td></td>
<td></td>
<td></td>
<td>DEFICIENT</td>
<td></td>
</tr>
<tr>
<td>11. Is the presence or use of “uncontrolled” ignition sources in flammable substances stores banned and is compliance with this ban exhaustively monitored and assured?</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>12. Does packaging containing such substances offer sufficient physical or chemical resistance and is it free of any signs of impacts, cuts or deformation?</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td></td>
</tr>
<tr>
<td>PART E – RISK CHARACTERISATION</td>
<td>YES</td>
<td>NO</td>
<td>Proc No</td>
<td>Negative response implies</td>
<td>Rating</td>
</tr>
<tr>
<td>13. Is packaging containing such substances totally secure (automatic closure, safety closure with interlock, double wrapping, shock absorbent coating, etc.)</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>14. Is packaging transported, whether by manual or mechanical means, using equipment and/or implements that ensure that this is stable and properly secured?</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>Substances use/in process</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>IMPROVABLE</td>
</tr>
<tr>
<td>15. Is only the quantity such substances strictly necessary for the immediate work kept in the workplace (never quantities greater than those needed for the shift or working day).</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td>IMPROVABLE</td>
</tr>
<tr>
<td>16. Are substances present in the workplace for use during the shift or working day and those not currently in use stored in appropriate containers, protected cabinets or special enclosures.</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td>IMPROVABLE</td>
</tr>
<tr>
<td>17. Is the transfer of such substances by open pouring avoided.</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>18. Is the creation and/or accumulation of static discharges during the transfer of flammable liquids rigorously monitored?</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>19. Is the electrical installation in areas with a risk of flammable atmospheres explosion-proof and are ignition sources of any kind also monitored.</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>20. Is the electrical installation of corrosive product equipment, instruments, rooms and stores adequate?</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>21. Are the characteristics of materials, equipment and tools appropriate for the nature of the substances used.</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>22. Is the absence of leaks and, in general, the correct state of installations and/or equipment checked before use</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>23. Do equipment or processes requiring this have systems to detect unsafe conditions (LIL level in drying tunnel, reactor temperature/pressure, fill level of a tank, etc.) associated with an alarm system</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>24. Do existing detection systems act to shut down the process when required by critical situations?</td>
<td></td>
<td></td>
<td></td>
<td>DEFICIENT</td>
<td></td>
</tr>
<tr>
<td>25. Are vents and outlets of safety devices for flammable/explosive products channelled to a safe place and equipped with flares where required.</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>26. Are devices available for the safe treatment, absorption, destruction and/or containment of effluent from safety devices and vents?</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>27. Are operations that involve the possible release of gas, vapour, dust, etc. carried out using closed processes or, failing this, in well-ventilated areas or in installations with local extraction systems.</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>28. In general, have the collective protection measures needed to isolate such substances and/or limit</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
</tbody>
</table>
## PART E – RISK CHARACTERISATION

<table>
<thead>
<tr>
<th>Proc No</th>
<th>Negative response implies</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Exposure and/or contact by workers been implemented.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Organisation of prevention in the use of hazardous substances</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>29. Is work authorisation required when carrying out operations involving a risk on containers, equipment or installations containing or which have contained substances?</td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>30. Is the control of access by external or unauthorised personnel to areas where substances are stored, loaded/unloaded or processed guaranteed?</td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>31. Have workers been properly informed about the risks associated with substances and correctly trained in the prevention and protection measures to be adopted.</td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>32. Do workers have access to the SDS provided by the supplier?</td>
<td>IMPROVABLE</td>
<td></td>
</tr>
<tr>
<td>33. Are written work procedures available for the performance of tasks involving hazardous substances?</td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>34. Is there a preventive maintenance programme and also a predictive maintenance programme for equipment or installations whose correct operation is crucial to process safety?</td>
<td>DEFICIENT</td>
<td></td>
</tr>
<tr>
<td>35. Is the cleanliness of workplaces and work posts ensured? (Has a programme been set up and is its application monitored)?</td>
<td>IMPROVABLE</td>
<td></td>
</tr>
<tr>
<td>36. Are specific means available for neutralising and cleaning up spillages and/or for controlling leaks and do action instructions exist?</td>
<td>DEFICIENT</td>
<td></td>
</tr>
<tr>
<td>37. Is there a waste management plan and is its application monitored?</td>
<td>DEFICIENT</td>
<td></td>
</tr>
<tr>
<td>38. Have correct personal hygiene rules been implemented (hand washing, changing of clothes, ban on eating, drinking or smoking at work posts, etc) and is its application monitored?</td>
<td>IMPROVABLE</td>
<td></td>
</tr>
<tr>
<td>39. Is an Emergency Plan available for critical situations in which substances are involved (leaks, spillages, fire, explosion, etc.)</td>
<td>VERY DEFICIENT</td>
<td></td>
</tr>
<tr>
<td>40. In general, have the organisational measures required in order to isolate hazardous substances and/or limit exposure and/or contact by workers with these been implemented.</td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td><strong>Use of PPE and emergency installations</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>41. Is the necessary personal protective equipment (PPE) available and is its effective use monitored in the various tasks at risk of exposure to, or contact with, substances.</td>
<td>Go to Table 3</td>
<td></td>
</tr>
</tbody>
</table>
### PART E – RISK CHARACTERISATION

<table>
<thead>
<tr>
<th></th>
<th>YES</th>
<th>NO</th>
<th>Proc No</th>
<th>Negative response implies</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>42. Are decontaminating showers and eyebath fountains available close to places where substance splashes are possible.</td>
<td></td>
<td></td>
<td></td>
<td>Go to Table 3</td>
<td></td>
</tr>
<tr>
<td>43. In general, is PPE and work clothing correctly managed?</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>DEFICIENT</td>
</tr>
<tr>
<td>44. Have any other deficiencies or shortcomings been detected with regard to collective protection, organisational measures and use of PPE: Describe and assess.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

---

1. Open questionnaire proposed as a guide; under no circumstances should this be regarded as exhaustive and closed.
2. To determine whether there is a risk of an explosive atmosphere, the work area should firstly be classified according to the presence of flammable substances and, where applicable, this should be checked using an explosion meter.
### Table 3: Assessment criteria

<table>
<thead>
<tr>
<th>Question nº</th>
<th>VERY DEFICIENT</th>
<th>DEFICIENT</th>
<th>IMPROVABLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>R1 to R6, R7, R12, R14, R15, R16, R17, R19, R27, R28, R35, R39</td>
<td>R8, R9, R11, R18, R24, R25, R30, R34, R37, R41, R44</td>
<td>R10, R21, R22, R36, R38</td>
</tr>
<tr>
<td>2, 3, 4</td>
<td>R1 to R6, R7, R12, R14, R15, R16, R17, R19, R35, R39</td>
<td>R8, R9, R11, R18, R30, R44</td>
<td>R10, R21, R22, R36, R38</td>
</tr>
<tr>
<td>5</td>
<td>R7, R12, R17, R27, R35, R41</td>
<td>R11, R18, R24, R30, R34, R37, R41</td>
<td>R10, R21, R22, R36, R38</td>
</tr>
<tr>
<td>6</td>
<td>R1 to R6, R12, R15</td>
<td>R8, R9, R11, R18, R30</td>
<td>R10, R21, R22, R36, R38</td>
</tr>
<tr>
<td>7</td>
<td>R35</td>
<td>R34</td>
<td></td>
</tr>
<tr>
<td>8, 9, 10</td>
<td>R1 to R6, R7, R12, R14, R15, R16, R17, R19, R27, R28, R35, R39</td>
<td>R8, R9, R11, R18, R24, R25, R30, R34, R37, R41, R44</td>
<td>R10, R21, R22, R36, R38</td>
</tr>
<tr>
<td>11</td>
<td>R2, R3, R5, R6, R7, R12, R14, R15, R16, R17, R19, R27, R35, R39</td>
<td>R8, R9, R11, R18, R30, R44</td>
<td>R10, R21, R22, R36, R38</td>
</tr>
<tr>
<td>12</td>
<td>R27, R35, R39</td>
<td>R24, R34, R37, R41</td>
<td>R21, R36, R38</td>
</tr>
<tr>
<td>13</td>
<td>R7, R12, R27, R35, R39</td>
<td>R11, R18, R24, R30, R34, R37, R41</td>
<td>R10, R21, R22, R36, R38</td>
</tr>
<tr>
<td>14</td>
<td>R1 to R6, R7, R12, R14, R15, R16, R17, R19, R27, R28, R35, R39</td>
<td>R8, R9, R11, R18, R24, R25, R30, R34, R37, R41, R44</td>
<td>R10, R21, R22, R36, R38</td>
</tr>
<tr>
<td>15</td>
<td>R8, R9, R11, R18, R24, R25, R30, R34, R37, R41, R44</td>
<td>R8, R9, R11, R18, R24, R25, R30, R34, R37, R41, R44</td>
<td>R10, R21, R22, R36, R38</td>
</tr>
<tr>
<td>16</td>
<td>R27, R35, R39</td>
<td>R24, R34, R37, R41</td>
<td>R21, R36, R38</td>
</tr>
</tbody>
</table>
Part E – Risk Characterisation

Level of exposure

The level of exposure (LE) is an indicator of the frequency with which exposure to the risk occurs. The level of exposure can be estimated according to the time spent in areas and/or tasks where the risk has been identified. Its meaning is shown in Table 4.

<table>
<thead>
<tr>
<th>LE</th>
<th>MEANING</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Occasionally.</td>
</tr>
<tr>
<td>2</td>
<td>Sometimes during the working day and for short periods of time.</td>
</tr>
<tr>
<td>3</td>
<td>Several times during the working day for short periods of time.</td>
</tr>
<tr>
<td>4</td>
<td>Continuously. Several times during the working day for prolonged periods of time.</td>
</tr>
</tbody>
</table>

As can be seen from Table 4, the values assigned are lower than those assigned for the objective hazard rating given that, if the risk situation is controlled, high exposure should not give rise to the same level of risk as a very deficient situation involving low exposure.

Level of consequences

The consequences normally expected if the risk should occur will be taken into consideration. Four levels of consequences (LC) which categorise the personal harm which can be expected should the risk occur are established.

As can be seen from Table 5, the numerical value assigned to the consequences is much higher than those of the objective hazard rating and level of exposure, given that the consequences should always be much more heavily weighted in the risk assessment.

<table>
<thead>
<tr>
<th>LC</th>
<th>MEANING</th>
<th>Level of risk</th>
</tr>
</thead>
<tbody>
<tr>
<td>18</td>
<td>One or more fatalities</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>Serious injuries which may be irreversible</td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>Normally reversible injuries</td>
<td></td>
</tr>
<tr>
<td>21</td>
<td>Minor injuries</td>
<td></td>
</tr>
</tbody>
</table>

All the steps carried out up to this point lead to the determination of the level of risk which is obtained by multiplying the objective hazard rating by the level of exposure and the level of consequences (Table 6).
Table 6: Determination of the level of risk

<table>
<thead>
<tr>
<th>OHR x LR</th>
<th>2 - 4</th>
<th>6 - 8</th>
<th>10 - 20</th>
<th>24 - 40</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>10 - 40</td>
<td>60 - 80</td>
<td>100 - 200</td>
<td>240 - 400</td>
</tr>
<tr>
<td>25</td>
<td>20 - 100</td>
<td>150 - 200</td>
<td>250 - 500</td>
<td>600 - 1000</td>
</tr>
<tr>
<td>60</td>
<td>120 - 240</td>
<td>360 - 480</td>
<td>600 - 1200</td>
<td>1440 - 2400</td>
</tr>
<tr>
<td>100</td>
<td>400 - 800</td>
<td>1000 - 2000</td>
<td>2400 - 4000</td>
<td></td>
</tr>
</tbody>
</table>

Table 7: Meanings of the various levels of risk

<table>
<thead>
<tr>
<th>LEVEL OF RISK</th>
<th>LR</th>
<th>MEANING</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>40 - 20</td>
<td>Improve as much as possible. Periodic checks are required to ensure that the effectiveness of current measures is maintained.</td>
</tr>
<tr>
<td>2</td>
<td>120 - 50</td>
<td>Establish measures to reduce the risk and introduce these within a specified period</td>
</tr>
<tr>
<td>3</td>
<td>500 - 150</td>
<td>Correct and adopt short-term control measures</td>
</tr>
<tr>
<td>4</td>
<td>4000 - 600</td>
<td>Situation requiring urgent correction</td>
</tr>
</tbody>
</table>