



Workshop on implications of use of trivalent chromium in functional plating with decorative character

An introduction to the challenge of potential implications of the switch to Cr III

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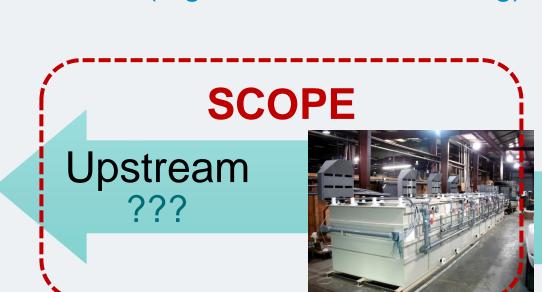
The challenge

- Scoping
- Overall materials flow
- Potential concerns
- What do we want to understand better today
- An "overarching conclusion"



1. Scoping

- **IN:** The use of CrVI versus CrIII in functional plating with decorative character
- **OUT**: other uses (e.g. hard Chrome Plating)





Downstream

Cr metal on article

2. Overall materials flow



=> formulations



 $2 \operatorname{Na}^{+} \begin{bmatrix} O \\ O \\ O \end{bmatrix}^{2-}$

=> CrVI formulations

=> CrIII (formulations)
e.g. CrCl3
CrSO4

=> Plating



=> Plating

=> Plating

3. Potential concerns: Type of concerns

Import in EU as Na₂Cr₂O₇ P R Transformation from CrVI to CrIII + formulating E S **Use of CrIII in plating** F W "Product use

Are other forms imported?

Mainly in EU?
What about exposures?

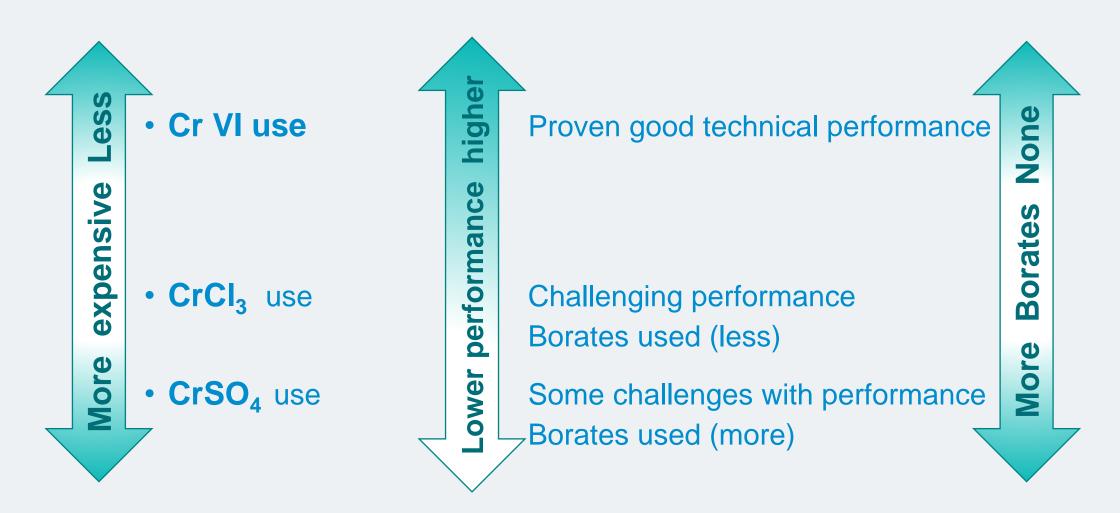
Use of Borates (40-80 g/l) and related exposures

Technical and performance aspects

Stability and Long Term performance



3. Potential concerns: competing challenges



4. What do we want to understand better today



- of Borates as a function of pathways
 - Workers inhalation and ENV release to water
- other toxicity endpoints of CrIII

• Exposure:

- of Cr VI in different steps
- of Borates to workers and effluent waters

Materials flow:

- CrVI to CrIII to Plating
- Function of Borates and are alternatives available/possible?





5. An "overarching conclusion"



Overall: "Safer" substitutes or substituting technologies should be carefully selected based on substance hazard and risks, as well as looking for upstream and downstream chemicals management challenges.

THANK YOU

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